



Wood- & Pellet stoves 2018 / 2019

The element of fire stands for passion and fascination, cozyness and relaxation, creativity and inspiration. ORANIER brings all of this into your home.

Since more than 100 years.



Fire is our passion



Profiled burning chamber lining

The furnace lining has profiled vermiculite components with high strength and attractive surface. It looks nice and provides the required turbulence of the gases for clean combustion.

Heat-storage stone "W+"

Our heat storage stone "W+" is integrated into the product and can save heat and emit it to the room up to 13 hours after the fire extinguished.



Automatic control

Automatic control of combustion air – with individual setting for wood and brown coal briquettes.

24h continuous operation

A special feature of quality and environmental friendliness. The Oven can be used temporary unlimited. Use only permissible fuels. Check the manual!

Room heating capacity

The Room heating capacity is used to select the proper burning stove performance.

Efficiency

The efficiency describes the actual usable part of the fuel energy. The residual energy is required for the function of the chimney.

ORANIER safe-locking system

The closed door remains permanently tight. The hydraulic system is almost maintenance free and hardwearing. The door is easy to use and provides an extremely low noise level. **Please note:**

Stoves with an approval of the DBIT (German Institute for Building Technology) can be operated independent of ambient air in combination with fresh air, flue pipe and firing room without additional safety equipment.

ORANIER Snap-Lock-System

Self closing locking system. When closing the door it locks through spring force and keeps the door safely locked. To open simply use the XXL- bar handle.

Multi point locking system

The multi-point locking prevents warping of the fire door caused by high temperatures. In addition the special sealing prevents from unwanted air supply and and keeps the combustion quality stable in the oven.

External combustion air supply

In modern, more dense buildings with controlled ventilation systems, the combustion air must be supplied from the outside so there can not arise a vacuum in the living room. This requires a separate external air supply.

Please note:

The simultaneous operation of a stove with solid fuels and controlled ventilations systems is only permittet, if the stove has an approval under building law as independent of ambient air stove according to DBIT. The stove has to be equiped with a security device e.g. low pressure warning device that has acces to the ventilation systems and is able to turn them off in case a vacuum arises.

Please find more information about DIBT in the user manual.



Airwash system

A deliberately conducted airflow prevents condensation and deposition of flue gases at the inside of the glass. This keeps the window clear.

Triple-air-system

The special ORANIER triple-air-system provides for the ideally dosed air supply exactly where its needed for the combustion. The desired result is an especially clean and efficient combustion.

Water-heat-exchanger

Water heat exchanger in stoves offer the option to supply a portion of the thermal power produced into the central heating system. As a result a saving in oil and gas and a reduction of CO₂ emissions occures.

Combustion chamber: length of logs

ORANIER combustion chambers are dimensioned for log length from 25 to 40 cm.



Air-flow handle

By air circulation through the ergonomically shaped handle the temperature on the surface is largely reduced.

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Wood stoves & Wood stove sets



ORANIER

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ORANIER

A traditional company looking into the future

Tradition

The founder of the foundry in Dillenburg was a nephew of Wilhelm the First who was the founder of the noble house of Oranien-Nassau. Since 1904 heating products and kitchen appliances are sold under the brand name of ORANIER. Our products convince through their innovative technique and their functional design.



Service

ORANIER is a reliable partner for the distribution. We create solutions for our partners. All processes throughout the company are focussed at the customer benefit.



Trust

Our products create customer satsifaction through quality and functionality. Reliability and continuity shape our daily busines.

Competence

Many innovative products originate from ORANIER. We benefit from decades of experience and know how – from the first idea of a new product, to the development until the production at selected production partners.





German reliability for more than 100 years





Energy effiency labels for wood and pellet stoves

As of 01.01.2018, the official regulations require an energy efficiency class label for all single room heating devices (liquid and solid fuels) with a nominal heat output below 50 kW. This also includes boiler stoves.

The following information is shown on the label in a standardized way:

The energy efficiency classes range from A++ to G, which are also equivalent to the color gradient from green to red. The black arrow on the right defines the class of the product. The two boxes underneath show the heat performance. The top one refers to the installation room, the bottom one to the transfer into a heating system, both in kW.

For the consumer the energy efficiency label is a very useful tool to compare different products, using different fuels for example, with each other.





Guaranteed clean!

Even though heating with wood is very traditional, it became much more popular in the last years. To drive forward an environmental friendly wood stove development the German government introduced the so called "Bundesimmissionsschutzverordnung (BImSchV)" which defines the emission limits. In 2015, the 2nd stage of the BImschV has become valid requiring even stricter emission limits (depending on the type of stove: 0,02 - 0,04 mg/m³ for dust; 0,25 - 1,50 g/m³ CO). Wood stoves that operate within these ranges can be used in Germany, Austria and Switzerland, also in urban areas.

These modern wood stoves are made to use the right airflow and materials to create a high performance combustion. Compared to an old traditional fireplace a modern wood stove can reduce the emissions up to 85%.

All our products fulfill the requirements of the latest BImSchV which means they are guaranteed clean.

Wood stoves with heat storage stones

A wood stove with heat storage stone is even more capable. After saving the heat of the combustion the stones emit it slowly into the living room.

After the fire burned down, the heat storage stone provides continuous heat for several hours.





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Temperature Heat storage ° C •••••• Wood stove without "W+ heat storage" Wood stove with "W+ heat storage" Heat absorption Heat emission Hours (h)

Heat storage stone W+

The pellet stove with boiler function

The pellet stove with a boiler function has become wellestablished since entering the market.

Pellet stoves are individual stoves for the living area, operate almost completely automatically, are low in operation costs and allow a view of the combustion process. Especially if combined with a solar system.

The wood stove with boiler function

The technology of wood stoves with boiler function allows to spread the heat, produced by the wood stove, around the house.

It is based on an easy concept:

A part of the heat produced by combustion is branched off by the heat exchanger. The heated water is led to radiators around the house. Cooled down, the water returns back to the oven and starts over the cycle.











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Ceramic Pepper red*

Ceramic Grappa*

Polar Neo W+ ceramic Pepper red, corpus steel black (Cast iron door for wood storage is available optional)

* Ceramic lines

Polar Neo W+ steel black

Wood stove Polar Neo W+

Standard scope of delivery

- ✔ Automatic control
- ✓ Heat storage stone W+, approx. 56 kg
- ✓ Safe-locking-system
- ✓ Height-adjustable feet
- ✓ Standard external combustion air connection
- ✓ Solid cast iron door / cast iron base
- ✓ Extra large ash tray
- Stone / ceramic cover plate combination with heat storage stone compartment

The connecting piece for external combustion air supply is not included in the scope of delivery.



Heat storage stone W+

Cast iron door with glass inlay for wood storage is available optional

Technical Data

Available designs	Order number	EAN-Code
Polar Neo W+ steel grey	5459 29	4029808539648
Polar Neo W+ Soapstone, corpus steel grey	5459 22	4029808539655
Polar Neo W+ Sandstone, corpus steel grey	5459 32	4029808539679
Polar Neo W+ ceramic Namib, corpus steel grey	5459 80	4029808539693
Polar Neo W+ ceramic Silk white, corpus steel grey	5459 81	4029808539716
Polar Neo W+ ceramic Pepper red, corpus steel grey	5459 82	4029808539730
Polar Neo W+ ceramic Grappa, corpus steel grey	5459 83	4029808539754
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Polar Neo W+ steel black	5459 11	4029808539631
Polar Neo W+ Soapstone, corpus steel black	5459 52	4029808539662
Polar Neo W+ Sandstone, corpus steel black	5459 42	4029808539686
Polar Neo W+ ceramic Namib, corpus steel black	5459 84	4029808539709
Polar Neo W+ ceramic Silk white, corpus steel black	5459 85	4029808539723
Polar Neo W+ ceramic Pepper red, corpus steel black	5459 86	4029808539747
Polar Neo W+ ceramic Grappa, corpus steel black	5459 87	4029808539761
Optional accessories		
Connecting piece for external combustion air supply	9200 69	4029807779991
Cast iron door for wood storage steel grey Polar Neo W+	9215 52	4029808573444
Cast iron door for wood storage black Polar Neo W+	9215 55	4029808573451
OrKa CONTROL (for description please see page 87)	9214 74	4029808540064
Base plate glass 1052,2 x 500 (Description see page 85)	9215 64	4029808576025
Energy efficiency class	A+	
Connection possiblility	top / re	ar
Operation with external air	rear / bot	tom
Nominal heat output kW	8,0	
Weight (incl. packaging) steel / stone, ceramic kg	159 / 2	54
Weight heat storage stone ca. kg	56	
Room heating capacity m ³	186	
Length of logs cm	35	
Exhaust gas mass flow g/s	7,4	
Exhaust gas temperature ° C	257	
Required discharge pressure mbar	0,12	

For all technical data please see page 90.



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- ✓ Automatic control
- ✓ Safe-locking-system
- ✓ Height-adjustable feet
- ✓ Standard external combustion air connection
- ✔ Solid cast iron door / cast iron base
- ✓ Extra large ash tray
- Bimetal thermometer for temperature measurement in baking compartment with fireclay bottom. Saves the heat. Ideal for making pizza, bread or bread rolls.

The connecting piece for external combustion air supply is not included in the scope of delivery.



Baking compartment with with fireclay lining

Bimetal-thermometer for temperature measurement in baking compartment

Cast iron door with glass inlay for wood storage is available optional

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Polar Neo Bakery

Technical Data

Available designs		Order number	EAN-Code
Polar Neo Bakery steel black		5457 11	4029808540132
Optional accessories			
Connecting piece for external combustion air supply		9200 69	4029807779991
Cast iron door for wood storage black Polar Neo Bakery		9215 54	4029808573437
OrKa CONTROL (for description please see page 87)		9214 74	4029808540064
Base plate glass 1042,6 x 500 (Description see page 85)		9215 63	4029808576018
Energy efficiency class		A	4+
Connection possiblility		top	/ rear
Operation with external air		rear /	bottom
Nominal heat output	kW	6	5,0
Weight (incl. packaging)	kg	1	59
Room heating capacity	m ³	1	24
Length of logs	cm	3	33
Exhaust gas mass flow	g/s	5	5,7
Exhaust gas temperature	°C	2	44
Required discharge pressure	mbar	0	,12

For all technical data please see page 90.



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- ✔ Automatic control
- ✔ Safe-locking-system
- ✓ Height-adjustable feet
- Standard external combustion air connection (The connecting piece for external combustion air supply is included in the scope of delivery and is already preassembled.)
- \checkmark Solid cast iron door / cast iron base
- ✓ Extra large ash tray
- Stone / ceramic cover plate combination with warming compartment

Polar Neo 8

The wood stove Polar Neo 8 is approved for independent of ambient air operation. DIBt: Z-43.12-440



Extra large ash tray

Technical Data

Available designs		Order number	EAN-Code
Polar Neo 8 steel grey		5558 29	4029808556942
Polar Neo 8 Soapstone, corpus steel grey		5558 22	4029808561274
Polar Neo 8 Sandstone, corpus steel grey		5558 32	4029808561281
Polar Neo 8 ceramic Namib, corpus steel grey		5558 80	4029808561311
Polar Neo 8 ceramic Silk white, corpus steel grey		5558 81	4029808561328
Polar Neo 8 ceramic Pepper red, corpus steel grey		5558 82	4029808561335
Polar Neo 8 ceramic Grappa, corpus steel grey		5558 83	4029808561342
Polar Neo 8 steel black		5558 11	4029808556935
Polar Neo 8 Soapstone, corpus steel black		5558 52	4029808561298
Polar Neo 8 Sandstone, corpus steel black		5558 42	4029808561304
Polar Neo 8 ceramic Namib, corpus steel black		5558 84	4029808561359
Polar Neo 8 ceramic Silk white, corpus steel black		5558 85	4029808561366
Polar Neo 8 ceramic Pepper red, corpus steel black		5558 86	4029808561373
Polar Neo 8 ceramic Grappa, corpus steel black		5558 87	4029808561380
Optional accessories			
Cast iron door for wood storage steel grey Polar Nee	0 8	9215 52	4029808573444
Cast iron door for wood storage black Polar Neo 8		9215 55	4029808573451
OrKa CONTROL (for description please see page 82))	9214 74	4029808540064
Base plate glass 1052,2 x 500 (Description see page	85)	9215 64	4029808576025
Energy efficiency class			A+
Connection possiblility		top / rear	
Independent of ambient air operation		rear / bottom	
Nominal heat output	kW	8,0	
Weight (incl. packaging) steel / stone, ceramic	kg		1/203
Room heating capacity	m ³	186	
Length of logs	cm	34	
Exhaust gas mass flow	g/s		6,5
Exhaust gas temperature	°C	3	318
Required discharge pressure	mbar	C),12
For all technical data please see page 90			

For all technical data please see page 90.









Cast iron door, black

The wood stove Polar Neo 6 is approved for independent of ambient air operation. DIBt: Z-43.12-440

Rear air control

DIBT

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Standard scope of delivery

- ✓ Automatic control
- ✔ Safe-locking-system
- ✓ Height-adjustable feet
- Standard external combustion air connection (The connecting piece for external combustion air supply is included in the scope of delivery and is already preassembled.)
- ✓ Cast iron door / cast iron base
- ✓ Extra large ash tray
- Stone / ceramic cover plate combination with warming compartment

Polar Neo 6

Technical Data

Available designs		Order number	EAN-Code
Polar Neo 6 steel grey		5556 29	4029808556904
Polar Neo 6 Soapstone, corpus steel grey		5556 22	4029808561144
Polar Neo 6 Sandstone, corpus steel grey		5556 32	4029808561151
Polar Neo 6 ceramic Namib, corpus steel grey		5556 80	4029808561182
Polar Neo 6 ceramic Silk white, corpus steel grey		5556 81	4029808561199
Polar Neo 6 ceramic Pepper red, corpus steel gre	۱۷.	5556 82	4029808561205
Polar Neo 6 ceramic Grappa, corpus steel grey		5556 83	4029808561212
Polar Neo 6 steel black		5556 11	4029808556898
Polar Neo 6 Soapstone, corpus steel black		5556 52	4029808561175
Polar Neo 6 Sandstone, corpus steel black		5556 42	4029808561168
Polar Neo 6 ceramic Namib, corpus steel black		5556 84	4029808561229
Polar Neo 6 ceramic Silk white, corpus steel blac	k	5556 85	4029808561236
Polar Neo 6 ceramic Pepper red, corpus steel bla	ck	5556 86	4029808561243
Polar Neo 6 ceramic Grappa, corpus steel black		5556 87	4029808561250
Optional accessories			
Cast iron door for wood storage steel grey Polar	Neo 6	9215 51	4029808573420
Cast iron door for wood storage black Polar Nec		9215 54	4029808573437
OrKa CONTROL (for description please see page	87)	9214 74	4029808540064
Base plate glass 1042,6 x 500 (Description see p	age 85)	9215 63	4029808576018
Energy efficiency class			A+
Connection possiblility			top / rear
Independent of ambient air operation		rea	ar / bottom
Nominal heat output	kW		6,5
Weight (incl. packaging) steel / stone, ceramic	kg		147 / 196
Room heating capacity	m ³		131
Length of logs	cm		33
Exhaust gas mass flow	g/s		6,6
Exhaust gas temperature	°C		316
Required discharge pressure	mbar		0,12

For all technical data please see page 90.





ORANIER



Polar Neo 4 Soapstone, corpus steel grey (Cast iron door for wood storage is available optional)

Polar Neo 4 ceramic Grappa, corpus steel black (Cast iron door for wood storage is available optional)

Picture: Polar Neo 4 ceramic Namib, corpus steel black (Cast iron door for wood storage is available optional) Detailed information about color variants see page 88.



Ceramic Pepper red*

Ceramic Grappa*

* Ceramic lines



- ✔ Automatic control
- ✔ Safe-locking-system
- ✓ Height-adjustable feet
- ✓ Standard external combustion air connection (The connecting piece for external combustion air supply is included in the scope of delivery and is already preassembled.)
- ✔ Solid cast iron door / cast iron base
- ✓ Extra large ash tray
- Stone / ceramic cover plate combination with warming compartment

Polar Neo 4

The wood stove Polar Neo 4 is approved for independent of ambient air operation. DIBt: Z-43.12-440



Technical Data

Available designs		Order number	EAN-Code
Polar Neo 4 steel grey		5554 29	4029808556867
Polar Neo 4 Soapstone, corpus steel grey		5554 22	4029808562219
Polar Neo 4 Sandstone, corpus steel grey		5554 32	4029808562226
Polar Neo 4 ceramic Namib, corpus steel grey		5554 80	4029808562233
Polar Neo 4 ceramic Silk white, corpus steel grey		5554 81	4029808562240
Polar Neo 4 ceramic Pepper red, corpus steel grey		5554 82	4029808562257
Polar Neo 4 ceramic Grappa, corpus steel grey		5554 83	4029808562264
Polar Neo 4 steel black		5554 11	4029808556850
Polar Neo 4 Soapstone, corpus steel black		5554 52	4029808561571
Polar Neo 4 Sandstone, corpus steel black		5554 42	4029808561588
Polar Neo 4 ceramic Namib, corpus steel black		5554 84	4029808562271
Polar Neo 4 ceramic Silk white, corpus steel black		5554 85	4029808562288
Polar Neo 4 ceramic Pepper red, corpus steel black		5554 86	4029808562295
Polar Neo 4 ceramic Grappa, corpus steel black		5554 87	4029808562301
Optional accessories			
Cast iron door for wood storage steel grey Polar Neo 4		9215 50	4029808573406
Cast iron door for wood storage black Polar Neo 4		9215 53	4029808573413
OrKa CONTROL (for description please see page 87)		9214 74	4029808540064
Base plate glass 1001,4 x 500 (Description see page 85)		9215 62	4029808576001
Energy efficiency class			A+
Connection possiblility		to	op / rear
Independent of ambient air operation		rear / bottom	
Nominal heat output	kW		5,0
Weight (incl. packaging) steel / stone, ceramic	kg	1	15 / 150
Room heating capacity	m ³		88
Length of logs	cm		25
Exhaust gas mass flow	g/s		5,3
Exhaust gas temperature	°C		293
Required discharge pressure	mbar		0,12
	-		

For all technical data please see page 90.









- ✔ Automatic control
- ✔ Safe-locking-system
- ✓ Height-adjustable feet
- ✓ Standard external combustion air connection
- Solid cast iron door / cast iron base
- Extra large ash tray
- ✓ Stone / ceramic designs coverplate, sides and warming compartment in stone/ceramic

The connecting piece for external combustion air supply is not included in the scope of delivery.

Polar Neo Eck

Installation flush to the wall possible

Height-adjustable feet

Technical Data

Available designs		Order number	EAN-Code
Polar Neo Eck steel black			4029808556751
Polar Neo Eck Soapstone, corpus steel black		5486 23	4029808559974
Polar Neo Eck Sandstone, corpus steel black		5486 42	4029808559981
Polar Neo Eck ceramic Namib, corpus steel black		5486 84	4029808559998
Polar Neo Eck ceramic Silk white, corpus steel black		5486 85	4029808560000
Polar Neo Eck ceramic Pepper red, corpus steel black		5486 86	4029808560017
Polar Neo Eck ceramic Grappa, corpus steel black		5486 87	4029808560024
Optional accessories			
Connecting piece for external combustion air supply		9200 69	4029807779991
Cast iron door for wood storage black Polar Neo Eck		9215 54	4029808573437
OrKa CONTROL (for description please see page 87)		9214 74	4029808540064
Double wall pipes black		9215 19	4029808561717
Energy efficiency class		+	4+
Connection possiblility		t	ор
Operation with external air		rear left + r	ight / bottom
Nominal heat output	kW	6	5,5
Weight (incl. packaging) steel / stone, ceramic	kg	173	/ 263
Room heating capacity	m ³	1	28
Length of logs	cm		30
Exhaust gas mass flow	g/s	6	5,3
Exhaust gas temperature	°C	2	61
Required discharge pressure	mbar	0	,12

For all technical data please see page 90.







Stone paneling

Automatic control (example of function)





Picture: Arena W+ steel black, cover plate glass Detailed information about color variants see page 88.

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Sandstone

Arena W+ cover plate Soapstone, corpus steel black

Limestone cream



- ✓ Heat storage stone W+, 90 kg
- ✔ ORANIER safe-locking-system
- ✓ Solid cast iron base with rotating grid
- ✔ Air-flow handle
- ✓ Standard external combustion air connection (The connecting piece for external combustion air supply is included in the scope of delivery and is already preassembled.)

The connecting piece for external air supply is preassambled and inclusive.



Technical Data

Available designs		Order number	EAN-Code
Arena W+ cover plate steel black, corpus steel black	ack	5895 10	4029808574830
Arena W+ cover plate glass, corpus steel black		5895 30	4029808574847
Arena W+ cover plate Soapstone, corpus steel bla	ack	5895 22	4029808574854
Arena W+ cover plate Sandstone, corpus steel bla	ack	5895 42	4029808574861
Arena W+ cover plate Limestone cream, corpus s	teel black	5895 87	4029808574878
Optional accessories			
Rear flue pipe connection		9212 37	4029808450608
Rotating tray black, Ø 510 mm (top connection)		9214 73	4029808539433
Energy efficiency class			A+
Connection possiblility		top	/ rear
Independent of ambient air operation		rear /	bottom
Nominal heat output	kW		7,0
Weight (incl. packaging) steel / stone	kg	256	6 / 286
Heat storage stone W+	kg		90
Room heating capacity	m ³	-	44
Length of logs	cm		33
Exhaust gas mass flow	g/s		7,9
Exhaust gas temperature	°C	3	327
Required discharge pressure	mbar	C),12
For all technical data places see page 00			

For all technical data please see page 90.











Safe-locking-system

DESIGN AWARD 2015



Detailed information about color variants see page 88.



Arena cover plate glass, corpus steel black



Arena cover plate Limestone cream, corpus steel black

Wood stove Arena



Technical Data

Available designs		Order number	EAN-Code
Arena cover plate steel black, corpus steel black		5899 10	4029808574885
Arena cover plate glass, corpus steel black		5899 30	4029808574892
Arena cover plate Soapstone, corpus steel black		5899 22	4029808574908
Arena cover plate Sandstone, corpus steel black		5899 42	4029808574915
Arena cover plate Limestone cream, corpus steel black		5899 87	4029808574922
Optional accessories			
Rotating tray black, Ø 510 mm (top connection)		9214 73	4029808539433
Energy efficiency class		F	A+
Connection possiblility		top	/ rear
Independent of ambient air operation		rear /	bottom
Nominal heat output	kW	7	7,0
Weight (incl. packaging) steel / stone	kg	150	/ 167
Room heating capacity	m ³	1	24
Length of logs	cm	3	33
Exhaust gas mass flow	g/s	7	7,9
Exhaust gas temperature	°C	3	27
Required discharge pressure	mbar	0,	,12
For all technical data please see page 90			

For all technical data please see page 90.











Picture: Corso W+ steel black Detailed information about color variants see page 88.

Limestone cream, corpus steel black



Corso W+ Limestone cream, corpus steel black



Corso W+ Soapstone, corpus steel grey



Wood stove Corso W+

Standard scope of delivery

- ✓ Automatic control
- ✓ Stone option comes with cover plate and side panelling inlay in stone
- ✓ ORANIER safe-locking-system
- ✓ Heat storage stone W+, approx. 45 kg
- ✓ Solid cast iron base
- ✓ Air-flow handle
- ✓ Standard external combustion air connection

The connecting piece for external combustion air supply is not included in the scope of delivery.

Corso V

Slow combustion stove ...

... with automatic control. 12 hour lasting embers (using brown coal briquettes). The wood stove can be operated overnight.



Heat storage stone W+

Technical Data

Available designs		Order number	EAN-Code
Corso W+ steel black		4897 11	4029808576209
Corso W+ Soapstone, corpus steel grey		4897 22	4029808576216
Corso W+ Soapstone, corpus steel black		4897 23	4029808576223
Corso W+ Limestone cream, corpus steel black		4897 87	4029808576230
Optional accessories			
Connecting piece for external combustion air supply		9200 69	4029807779991
Rotating tray black, Ø 510 mm (for top connection)		9214 73	4029808539433
Energy efficiency class		A+	
Connection possiblility		top / re	ar
Operation with external air		rear / bot	tom
Nominal heat output	kW	7,0	
Weight (incl. packaging) steel / stone	kg	256 / 3	06
Heat storage stone W+	kg	45	
Room heating capacity	m³	144	
Length of logs	cm	33	
Exhaust gas mass flow	g/s	7,2	
Exhaust gas temperature	°C	268	
Required discharge pressure	mbar	0,12	

For all technical data please see page 90.







Solid cast iron base

Automatic control (example of function)





Picture: Corso Limestone cream, corpus steel black Detailed information about color variants see page 88.



Soapstone, corpus steel black

Steel black

Corso Soapstone, corpus steel black



Standard scope of delivery Slow combustion stove ... ✓ Automatic control ... with automatic control. 12 hour lasting ✓ Stone cover plate combination with side panelling inlay embers (using brown coal briquettes). ✓ ORANIER safe-locking-system The wood stove can be operated overnight. ✓ Solid cast iron base ✔ Air-flow handle ✓ Standard external combustion air connection The connecting piece for external combustion air supply is not included in the scope of delivery. red<mark>dot</mark> award 2014 winner Corso Solid cast iron base Safe-locking-system Automatic control (example of function)

Technical Data

Available designs		Order number	EAN-Code
Corso steel black		4894 11	4029808575233
Corso Soapstone, corpus steel grey		4894 22	4029808575240
Corso Soapstone, corpus steel black		4894 23	4029808575509
Corso Limestone cream, corpus steel black		4894 87	4029808575257
Optional accessories			
Connecting piece for external combustion air supp	ly	9200 69	4029807779991
Rotating tray black, Ø 510 mm (for top connection)	9214 73	4029808539433
Rotating tray steel grey Ø 510 mm (for top connect	tion)	9215 04	4029808546004
Energy efficiency class			A+
Connection possiblility			/ rear
Operation with external air			bottom
Nominal heat output	kW	6	5,0
Weight (incl. packaging) steel / stone	kg	152	/ 207
	m ³	1	44
	m³ cm		44 33
Room heating capacity Length of logs	cm g/s		
Room heating capacity Length of logs Exhaust gas mass flow	cm		33
Room heating capacity	cm g/s		33 7,4

For all technical data please see page 90.



Ø 520 ·







Arkona W+ Soapstone

Arkona W+ Tile chalky white brushed

Picture: Arkona W+ ceramic anthracite brushed Detailed information about color variants see page 88.

Mineral plaster white

Soapstone



Ceramic Silk white Ceramic Corretto Ceramic anthracite brushed Ceramic chalky white brushed

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Wood stove Arkona W+

Standard scope of delivery

- ✓ Heat storage stone W+, approx. 90/45 kg
- ✓ ORANIER safe-locking-system (for model "Mineral plaster white")
- ✓ Air-flow handle
- ✓ Lockable convection vents in the cover plate (for model "Mineral plaster white")
- ✓ Standard external combustion air connection
- ✓ Pipe bend for rear connection

The connecting piece for external combustion air supply is not included in the scope of delivery.

Arkona W+

Safe-locking-system (hydraulic system) (Version mineral plaster white)

Heat storage stone W+

Technical Data

Available designs	Order number	EAN-Code		
Arkona W+ mineral plaster white	8168 87	4029808508644		
Arkona W+ Soapstone	8168 22	4029808540484		
Arkona W+ ceramic Namib	8168 84	4029808560956		
Arkona W+ ceramic Silk white	8168 85	4029808560963		
Arkona W+ ceramic Corretto	8168 70	4029808561014		
Arkona W+ ceramic anthracite brushed	8168 11	4029808575226		
Arkona W+ ceramic chalky white brushed	8168 88	4029808560987		
Optional accessories				
Connecting piece for external combustion air supply	9200 69	4029807779991		
Rotating tray black, Ø 510 mm (for top connection)				
Arkona Soapstone / ceramic	9214 73	4029808539433		
Rotating tray black, Ø 460 mm (for top connection)				
Arkona Mineral plaster white	9214 72	4029808539426		
Energy efficiency class		A		
Connection possiblility		top / rear		
Operation with external air		/ bottom		
Nominal heat output	kW	7,0		
Weight (incl. packaging), Mineral plaster white / ceramic / stone	5	240 / 268 / 345		
Weight heat storage stone W+, Mineral plaster white / ceramic / stone		/ 45 / 45		
Room heating capacity	m ³	144		
Length of logs	cm	25		
Exhaust gas mass flow	g/s	6,9		
Exhaust gas temperature	°C	274		
Required discharge pressure	mbar	0,12		

For all technical data please see page 90.







Arkona W+ Soapstone / ceramic

Extensive soapstone / ceramic paneling (soapstone / ceramic version)



←325,5 ──





Picture: Arko Soapstone

11 11

Optional

Extendable by one additional soapstone element. Height: 32 cm



Arko with additional soapstone element

- ✓ ORANIER safe locking system
- ✔ Air flow handle
- ✓ Storage drawer

Arko

- ✓ Heat storage soapstone
- ✓ Standard external combustion air connection
- ✔ Connecting piece for combustion air supply



Solid soapstone paneling

Technical Data

Available designs		Order number	EAN-Code	
Arko Soapstone, corpus steel black		8172 23	4029808560031	
Optional accessories				
Additional soapstone element		9215 20	4029808561892	
Francy officiana, dass			A	
Energy efficiency class Connection possiblility		to	A p / rear	_
Operation with external air			/ bottom	- 1
Nominal heat output	kW	Teal	6,0	_
Weight (incl. packaging)	kg		461	—
Room heating capacity	m ³		124	—
Length of logs	cm		30	
Exhaust gas mass flow	g/s		6,4	
Exhaust gas temperature	° C		277	
Required discharge pressure	mbar		0,12	
For all technical data please see page 90.	IIIDai		0,12	(>
	1324 —		◄ 520 →	











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Wood stove Arktis Neo 7



Height-adjustable feet

Technical Data

ilable designs	Order number	EAN-Code
tis Neo 7 steel grey	5847 29	4029808540002
tis Neo 7 steel black	5847 11	4029808539990
tis Neo 7 Soapstone, corpus steel black	5847 23	4029808540019
tis Neo 7 Limestone cream, corpus steel black	5847 87	4029808540026
cional accessories		
nnecting piece for external combustion air supply	9200 69	4029807779991
t iron door for wood storage steel grey Arktis Neo 7	9215 51	4029808573420
t iron door for wood storage black Arktis Neo 7	9215 54	4029808573437
Ca CONTROL (for description please see page 87)	9214 74	4029808540064
rgy efficiency class		A+
nection possiblility	1	op
eration with external air		bottom
ninal heat output kW		7,0
ight (incl. packaging) steel / stone kg		/ 169
m heating capacity m ³		31
gth of logs cm		33
aust gas mass flow g/s aust gas temperature ° C		5,2 274
uired discharge pressure mbar		,12
all technical data please see page 90.	U	,12
4		





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Arktis Neo 5 steel grey (cast iron door for wood storage is available optional)



Arktis Neo 5 Soapstone, corpus steel black

Wood stove Arktis Neo 5



Technical Data

Available designs		Order number	EAN-Code
Arktis Neo 5 steel grey		5845 29	4029808539969
Arktis Neo 5 steel black		5845 11	4029808539952
Arktis Neo 5 Soapstone, corpus steel black		5845 23	4029808539976
Arktis Neo 5 Limestone cream, corpus steel black		5845 87	4029808539983
Optional accessories			
Connecting piece for external combustion air supply		9200 69	4029807779991
Cast iron door for wood storage steel grey Arktis Neo 5		9215 50	4029808573406
Cast iron door for wood storage black Arktis Neo 5		9215 53	4029808573413
OrKa CONTROL (for description please see page 87)		9214 74	4029808540064
Energy efficiency class			A+
Connection possiblility		1	top
Operation with external air		rear /	bottom
Nominal heat output	kW		5,0
Weight (incl. packaging) steel / stone	kg	101	/ 131
Room heating capacity	m ³		88
Length of logs	cm		25
Exhaust gas mass flow	g/s		4,5
Exhaust gas temperature	°C	2	267
Required discharge pressure	mbar	C),12
For all technical data please see page 90			

For all technical data please see page 90.







Wood stove Rota Tre 2.0



Exhaust gas mass flow Exhaust gas temperature

Required discharge pressure

For all technical data please see page 90.





cm

g/s ° C

mbar



30 4,5

255

0,12



24h 88, >80% ZAPK SLOCK

Picture: Rota Top 2.0 steel black

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Rota Top 2.0 cover plate Soapstone, corpus steel black

Rota Top 2.0 cover plate ceramic Grappa, corpus steel black









 Operation with external air
 n

 Nominal heat output
 kW

 Weight (incl. packaging)
 kg

 Room heating capacity
 m³

 Length of logs
 cm

 Exhaust gas mass flow
 g/s

 Exhaust gas temperature
 ° C

 Required discharge pressure
 mbar

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For all technical data please see page 90.







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120

88

30

4,6 254

0,12

Picture: Rota 2.0 steel black with cover plate glass

All cover plates can also be ordered seperately. Detailed information about color variants see page 88.



Ceramic Silk white





Rota 2.0 cover plate ceramic Apple, corpus steel black

42

Steel black



Glass





Rota 2.0 cover plate ceramic Silk white, corpus steel black





Ceramic Apple

Standard scope of delivery

✓ Profiled firebox lining

- ✔ Solid cast iron door with stainless steel frame
- ✓ Ergonomic bar handle
- ✓ Standard external combustion air connection

The connecting piece for external combustion air supply is not included in the scope of delivery.



Profiled vermiculite firebox lining

Rota 2.0



External combustion air connection

Ergonomic bar handle and solid cast iron door with stainless steel frame

Technical Data

Available designs		Order number	EAN-Code
Rota 2.0 cover plate steel black, corpus steel black		5793 10	4029808575097
Rota 2.0 cover plate glass, corpus steel black		5793 30	4029808575103
Rota 2.0 cover plate Soapstone, corpus steel black		5793 22	4029808575110
Rota 2.0 cover plate Sandstone, corpus steel black		5793 42	4029808575127
Rota 2.0 cover plate ceramic Apple, corpus steel black		5793 31	4029808575134
Rota 2.0 cover plate ceramic Bordeaux red, corpus steel b	lack	5793 37	4029808575141
Rota 2.0 cover plate ceramic Silk white, corpus steel black	<	5793 87	4029808575158
Rota 2.0 cover plate ceramic Grappa, corpus steel black		5793 32	4029808575165
Optional accessories			
Connecting piece for external combustion air supply		9200 69	4029807779991
Rotating tray black, Ø 460 mm (top connection)		9214 72	4029808539426
Energy efficiency class		A	\+
Connection possiblility		t	op
Operation with external air		rear /	bottom
Nominal heat output	kW	E	5,0
Weight (incl. packaging) glass / stone	kg	120 / 130	
Room heating capacity	m ³	8	38
Length of logs	cm		30
Exhaust gas mass flow	g/s	Δ	1,6
Exhaust gas temperature	°C	2	54
Required discharge pressure	mbar	0	,12
For all technical data please see page 90			

For all technical data please see page 90.





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Wood stove Pori 7



External combustion air connection

Technical Data

Available designs		Order number	EAN-Code
Pori 7 steel grey		5577 29	4029808540316
Pori 7 Soapstone, corpus steel grey		5577 22	4029808540347
Pori 7 ceramic Corretto, corpus steel grey	i 7 ceramic Corretto, corpus steel grey		4029808540378
Pori 7 ceramic Grappa, corpus steel grey		5577 71	4029808540392
Pori 7 ceramic Freddo, corpus steel grey		5577 72	4029808540415
Pori 7 steel black		5577 11	4029808540309
Pori 7 Soapstone, corpus steel black		5577 23	4029808540354
Pori 7 Sandstone, corpus steel black		5577 42	4029808540361
Pori 7 ceramic Corretto, corpus steel black		5577 73	4029808540385
Pori 7 ceramic Grappa, corpus steel black		5577 74	4029808540408
Pori 7 ceramic Freddo, corpus steel black		5577 75	4029808540422
Optional accessories			
Connecting piece for external combustion air supply	,	9200 69	4029807779991
Energy efficiency class			A+
Connection possiblility		top	/ rear
Operation with external air		1	rear
Nominal heat output	kW	6,5	
Weight (incl. packaging) steel / stone, ceramic kg		128 / 176	
Room heating capacity	m ³		131
Length of logs	cm		33
Exhaust gas mass flow	g/s		7,2
Exhaust gas temperature	°C	256	
Required discharge pressure	mbar	C),12
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For all technical data please see page 90.









Picture: Pori 5 steel black Detailed information about color variants see page 88.





Ceramic Corretto*

Ceramic Grappa*

Ceramic Freddo*

Pori 5 ceramic Freddo, corpus steel grey

* Ceramic smooth





Technical Data

	Available designs	Order number	EAN-Code
_	Pori 5 steel grey	5575 29	4029808540170
	Pori 5 Soapstone, corpus steel grey	5575 22	4029808540194
	Pori 5 ceramic Corretto, corpus steel grey	5575 70	4029808540224
	Pori 5 ceramic Grappa, corpus steel grey	5575 71	4029808540248
S	Pori 5 ceramic Freddo, corpus steel grey	5575 72	4029808540262
	Pori 5 steel black	5575 11	4029808540187
	Pori 5 Soapstone, corpus steel black	5575 23	4029808540200
	Pori 5 Sandstone, corpus steel black	5575 42	4029808540217
	Pori 5 ceramic Corretto, corpus steel black	5575 73	4029808540231
	Pori 5 ceramic Grappa, corpus steel black	5575 74	4029808540255
	Pori 5 ceramic Freddo, corpus steel black	5575 75	4029808540279
	Optional accessories		
	Connecting piece for external combustion air supply	9200 69	4029807779991
	Energy efficiency class	A	+
	Connection possiblility	top	/ rear
	Operation with external air	re	ar
	Nominal heat output kW	5	,0
	Weight (incl. packaging) steel / stone, ceramic ko	102	/ 143
	Room heating capacity ma	3	8
	Length of logs cm	2	5
	Exhaust gas mass flow g/s		,5
	Exhaust gas temperature ° C	2	56
	Required discharge pressure mba	0,	11
	For all technical data places soo page 00		

For all technical data please see page 90.







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Picture: Atrium 5 steel black Detailed information about color variants see page 88.

Steel black

Wood stove Atrium 5



Technical Data

Available designs		Order number	EAN-Code
Atrium 5 steel black		4679 15	4029808453647
Optional accessories			
Connecting piece for external combustion air supply		9200 69	4029807779991
Energy efficiency class		A	+
Connection possiblility		top /	rear
Operation with external air		re	ar
Nominal heat output	kW	5,	0
Weight (incl. packaging)	kg	14	11
Room heating capacity	m ³	8	8
Length of logs	cm	3	0
Exhaust gas mass flow	g/s	6,	9
Exhaust gas temperature	°C	22	29
Required discharge pressure	mbar	0,	12
For all technical data please see page 90.			













Hera R Soapstone, corpus steel grey





Technical Data

Available designs		Order number	EAN-Code
Hera R steel grey		4320 29	4029808508354
Hera R Soapstone, corpus steel grey		4320 22	4029808508361
Hera R Sandstone, corpus steel black		4320 42	4029808508378
Energy efficiency class		A+	ł
Connection possiblility	top / rear		rear
Independent of ambient air operation		rear	
Nominal heat output	kW 6,0		D
Weight (incl. packaging) steel / stone	kg 131/204		204
Room heating capacity	m ³ 124		4
Length of logs	cm	33	3
Exhaust gas mass flow	g/s	a/s 6,0	
Exhaust gas temperature	°C	28	0
Required discharge pressure	mbar	0,1	2
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For all technical data please see page 90.





Picture: Corner Soapstone, corpus steel grey Detailed information about color variants see page 88.





Corner Sandstone, corpus steel black

Standard scope of delivery

- ✓ Coverplate and side paneling made of stone
- ✓ Integrated air controllers

Corner

✓ Standard external combustion air connection

The connecting piece for external combustion air supply is not included in the scope of delivery.



External combustion air connection

Technical Data

Available designs		Order number	EAN-Code
Corner Soapstone, corpus steel grey		6930 22	4029808459106
Corner Sandstone, corpus steel black		6930 32	4029808459113
Optional accessories			
Connecting piece for external combustion air supply		9200 69	4029807779991
Energy efficiency class		A	A+
Connection possiblility		to	ор
Operation with external air		re	ear
Nominal heat output	kW	7	7,0
Weight (incl. packaging)	kg	1	74
Room heating capacity	m ³	14	44
Length of logs	cm	3	33
Exhaust gas mass flow	g/s	8	3,5
Exhaust gas temperature	°C	2	66
Required discharge pressure	mbar	0,	,12
For all technical data please see page 90.			





ORANIER

Wood stove sets

With its series of wood stove sets, ORANIER has created a product line that combines the advantages of a wood stove and a heating fireplace:

- Highly efficient wood stove sets in modular design.
- Fast assembly of fireplace insert and concrete elements.
- \cdot Installation flush to the wall without the need of extra insulation.
- · ORANIER wood stove sets can be disassembled and assembled in another location.
- Officially authorized wood stoves that meet all requirements for the BImSchV.
- The special light weight concrete elements (LAC12) must be painted after assembly. This will harden the surface and will improve resistance against concrete cracks. Commercial paints can be used.
- Temperature resistance up to 300°C.







Picture: Club Tre mantel concrete slate Detailed information about color variants see page 88.



Club Tre mantel in natural stone grey

Wood stove set Club Tre



Available designs	Order number	EAN-Code
Club Tre mantel concrete slate	5626 90	4029808560055
Club Tre mantel natural stone grey	5626 30	4029808560062
Optional accessories		
Connecting piece for external combustion air supply	9200 69	4029807779991
Wood holder, steel black (H x W x D: 1700 x 600 x 350 mm)	9215 59	4029808575943

Energy efficiency class		A+	
Connection possiblility		top / rear	
Operation with external air		rear / bottom	
Nominal heat output	kW	7,0	
Weight (incl. packaging)	kg	300	
Room heating capacity	m ³	144	
Length of logs	cm	40	
Exhaust gas mass flow	g/s	7,8	
Exhaust gas temperature	°C	234	
Required discharge pressure	mbar	0,12	

For all technical data please see page 90.







A+ (24h) 144 144 >80 % (14) (



Detailed information about color variants see page 88.



Wood stove set Club (W+)^{optional}

Standard scope of delivery

- ✔ Complete wood stove set
- Set of elements made of lightweight concrete (Dispersion paint is mandatory!)
- Closing edge for flush mounted construction
- ✔ Standard external combustion air connection
- ✓ Freestanding installation possible
- ✓ Heat storage stone W+ available optional

The connecting piece for external combustion air supply is not included in the scope of delivery.

Club (W+)^{optional}



Elements made of lightweight concrete (paint mandatory!)



Heat storage stone W+ (optional)

Technical Data

Available designs		Order number	EAN-Code
Club mantel concrete slate, corpus steel black		5621 90	4029808540439
Club mantel natural stone grey, corpus steel bl	ack	5621 30	4029808543546
Optional accessories			
Connecting piece for external combustion air s	upply	9200 69	4029807779991
Heat storage stone W+ for Club, Quadrum, Lir	ieus	9214 92	4029808543638
Wood holder, steel black (H x W x D: 1700 x 60	00 x 350 mm)	9215 59	4029808575943
Energy efficiency class			A+
Connection possiblility		top / rear	
Operation with external air			/ bottom
Nominal heat output	kW		7,0
Weight (incl. packaging)	kg		277
Weight heat storage stone W+	ca. kg		160
Room heating capacity	m ³		144
Length of logs	cm		33
Exhaust gas mass flow	g/s		8,5
Exhaust gas temperature	°C		241
Required discharge pressure	mbar	(0,12
For all technical data please see page 90			

For all technical data please see page 90.













Quadrum W+, mantel in natural stone grey, corpus steel black, to the right

Picture: Quadrum W+ mantel Concrete slate, corpus steel black, right Detailed information about color variants see page 88.



Optional accessory: Wood holder

Wood stove set Quadrum (W+)^{optional}



Required discharge pressure

For all technical data please see page 90.





mbar



0,12





Detailed information about color variants see page 88.



Lineus W+ mantel in natural stone grey

Lineus W+ mantel concrete slate

Wood stove set Lineus (W+)^{optional}

Standard scope of delivery

- ✓ Complete wood stove set
- ✓ Set of elements made of lightweight concrete (Dispersion paint is mandatory!)
- ✓ Closing edge for flush mounted construction
- ✓ Standard external combustion air connection
- ✓ Freestanding installation possible
- ✓ Heat storage stone W+ available optional

The connecting piece for external combustion air supply is not included in the scope of delivery.

Lineus $(W+)^{optional}$

Elements made of lightweight concrete (paint mandatory!)

Large glass door



Heat storage stone W+ (optional))

Technical Data

Available designs		Order number	EAN-Code
Lineus mantel concrete slate		5624 90	4029808540477
Lineus mantel natural stone grey		5624 30	4029808543591
Optional accessories			
Connecting piece for external combustion air supp	ly	9200 69	4029807779991
Heat storage stone W+ for Club, Quadrum, Lineus		9214 92	4029808543638
Wood holder (H x W x D: 1700 x 600 x 350 mm)		9215 59	4029808575943
Energy efficiency class			A
Connection possibility		top	/ rear
Operation with external air		rear /	bottom
Nominal heat output	kW	7	7,0
Weight (incl. packaging)	kg	5	11
Weight heat storage stone W+	ca. kg	1	60
Room heating capacity	m ³	1	44
Length of logs	cm		33
Exhaust gas mass flow	g/s	7	7,0
Exhaust gas temperature	°C	2	68
Required discharge pressure	mbar	0,	,12
For all technical data please see page 90.			

For all technical data please see page 90.















The aqua series

A perfect combination:

All wood stoves and wood stove sets of the Aqua-Series by ORANIER are able to support the central heating system of the entire household. Owing to the advanced technique it is possible to contribute between 60%-70% of the heat into the water cycle of the heating system. The other 30%-40% heat go to the room where the wood stove is installed.

ORANIER's comprehensive technical support provides valuable data for planning your heating system. Additionally, the necessary accessories like AquaLoad-storage-charging-station, AquaControl-difference-controller and thermal discharge safety device, are available

at ORANIER. The installation of an energy storage tank of at least 300 liters is fundamental for the Aqua-System. When combined with a solar system, a larger storage tank is required.

Information:

Operation without connection to the heating system is not possible and the connection must be completed by a qualified installer.

The combination of an ORANIER wood stove with boiler function and another heat generator based on regenerative energy, e.g. solar energy or heat pump, can be very interesting for people who want to live an environmental friendly lifestyle



Picture: Polar Neo Aqua ceramic Silk white, corpus steel black (cast iron door for wood storage is available optional) Detailed information about color variants see page 88.

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Polar Neo Aqua ceramic Grappa, corpus steel black (cast iron door for wood storage is available optional)

Standard scope of delivery

- ✓ Automatic control
- ✓ Safe-locking-system
- ✓ Height-adjustable feet
- Standard external combustion air connection (The connecting piece for external combustion air supply is included
 - in the scope of delivery and is already preassembled.)
- ✔ Solid cast iron door / cast iron base
- ✓ Extra large ash tray
- Stone/ceramic options come with cover plate and side panelling inlay in stone/ceramic
- Thermal discharge safety device

Polar Neo Aqua

The wood stove Polar Neo Aqua with boiler function and safety-locking-system is applied for independent of ambient air operation.



Water connection at the backside

Technical	Data
1001111001	

	Available designs	Order number	EAN-Code	
	Polar Neo Agua steel grey	7615 29	4029808539785	
	Polar Neo Aqua Soapstone, corpus steel grey	7615 22	4029808539808	
	Polar Neo Agua Sandstone, corpus steel grey	7615 32	4029808539822	
ರಾ ಪ	Polar Neo Aqua ceramic Namib, corpus steel grey	7615 80	4029808539846	
	Polar Neo Aqua ceramic Silk white, corpus steel grey	7615 81	4029808539860	
	Polar Neo Aqua ceramic Pepper red, corpus steel grey	7615 82	4029808539884	
	Polar Neo Aqua ceramic Grappa, corpus steel grey	7615 83	4029808539907	
	Polar Neo Agua steel black	7615 11	4029808539792	
	Polar Neo Aqua Soapstone, corpus steel black	7615 52	4029808539815	
	Polar Neo Aqua Sandstone, corpus steel black	7615 42	4029808539839	
	Polar Neo Aqua ceramic Namib, corpus steel black	7615 84	4029808539853	
	Polar Neo Aqua ceramic Silk white, corpus steel black	7615 85	4029808539877	
	Polar Neo Aqua ceramic Pepper red, corpus steel black	7615 86	4029808539891	
	Polar Neo Aqua ceramic Grappa, corpus steel black	7615 87	4029808539914	
	Optional accessories			
	AquaLoad-storage-charging-station	9206 98	4029808403437	
	Telescopic pipe cover AquaCover steel grey	9214 90	4029808543409	
	Telescopic pipe cover AquaCover black	9214 91	4029808543416	
	Cast iron door for wood storage steel grey Polar Neo Agua	9215 52	4029808573444	
	Cast iron door for wood storage black Polar Neo Agua	9215 55	4029808573451	
	OrKa CONTROL (for description please see page 87)	9214 74	4029808540064	
	Base plate glass 1052,2 x 500 (Description see page 85)	9215 64	4029808576025	
	Energy efficiency class		4+	
	Connection possiblility	t	ор	
	Independent of ambient air operation	rear / bottom		

Connection possiblility		top
Independent of ambient air operation		rear / bottom
Nominal heat output	kW	10,0
Water-side performance	kW	6,0
Weight (incl. packaging) steel / stone, ceramic	kg	203 / 250
Room heating capacity	m ³	200
Length of logs	cm	35
Exhaust gas mass flow	g/s	8,1
Exhaust gas temperature	°C	227
Required discharge pressure	mbar	0,12

For all technical data please see page 90.











Picture: Arena Aqua steel black with cover plate Soapstone Detailed information about color variants see page 88.

Arena Aqua cover plate Sandstone, corpus steel black









Wood stoves with boiler function Arena Aqua



Technical Data

Available designs		Order number	EAN-Code	Preise SFR ohne MwSt.	
Arena Aqua cover plate steel black, corpus steel black		5896 10	4029808575172	4.399,00	
Arena Aqua cover plate glass, corpus steel black		5896 30	4029808575189	4.515,00	
Arena Aqua cover plate Soapstone, corpus steel black		5896 22	4029808575196	4.515,00	
Arena Aqua cover plate Sandstone, corpus steel black		5896 42	4029808575202	4.515,00	
Arena Aqua cover plate Limestone cream, corpus steel bl	ack	5896 87	4029808575219	4.515,00	
Optional accessories					
Telescopic pipe cover Aqua Cover steel black		9214 01	4029808523937	125,00	
AquaLoad-storage-charging-station		9206 98	4029808403437	789,00	
Energy efficiency class		A+			
Connection possiblility		top			
Independent of ambient air operation		rear / bottom			
Nominal heat output	kW	8,5			
Water-side performance	kW	4,2			
Weight (incl. packaging) steel / stone	kg	Steel 197 / Stone 227			
Room heating capacity	m³	200			
Length of logs	cm	33			
Exhaust gas mass flow	g/s	8,9			
Exhaust gas temperature	°C	271			
Required discharge pressure	mbar		0,14		
For all technical data please see page 90.	Accessories and installation scheme from page 78.				











Detailed information about color variants see page 88. Picture: Pori Aqua Soapstone, corpus steel grey

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Pori Aqua Sandstone, corpus steel black
Wood stoves with boiler function Pori Aqua

Standard scope of delivery

- ✔ Stone cover plate combination with warming compartment
- \checkmark Heating start flap
- ✓ Thermal discharge safety device (TAS)
- ✓ Air-flow handle
- ✓ Door for wood log storage
- ✓ Standard external combustion air connection

The connecting piece for supply of combustion air is not included on the scope of delivery.

Heating start flap

Air-flow handle

Pori Aqua

Water connection at the backside

Technical Data

Available designs		Order number	EAN-Code
Pori Aqua steel grey		7712 29	4029808540149
Pori Aqua Soapstone, corpus steel grey		7712 22	4029808540156
Pori Aqua Soapstone, corpus steel black		7712 23	4029808578227
Pori Aqua Sandstone, corpus steel black		7712 42	4029808540163
Optional accessories*			
Connecting piece for external combustion air supply		9200 69	4029807779991
Telescopic pipe cover AquaCover steel grey		9214 31	4029808525313
Telescopic pipe cover AquaCover steel black		9214 32	4029808525320
AquaLoad-storage-charging-station		9206 98	4029808403437
Energy efficiency class Connection possiblility Operation with external air		top	\+ / rear bottom
Nominal heat output	kW		0,0
Water-side performance	kW		5,0
Weight (incl. packaging) steel / stone	kg		/ 206
Room heating capacity	m ³		40
Length of logs	cm		33
Exhaust gas mass flow	g/s		3,8
Exhaust gas temperature	° C		54
Required discharge pressure	mbar		,12
For all technical data please see page 90		ssories and installation scheme from	

For all technical data please see page 90. Accessories and installation scheme from page 78. * Glass plate (floor) available in case of water connection rear horizontal (see Page 85)

000

Ø 150

294

477



______347 _____







ORANIER

Pellet stoves – a convenient way to heat your home

Pellet stoves are getting more and more popular. Easy and comfortable handling are eletronically controlled-comparable to a modern oil or gas heating system. With one pellet tank you can get up to 100 hours of heating performance. Another reason for a pellet stove is the enironmental friendly and low cost way of heating your home with the natural recourse wood

the natural resource wood.

Picture: Carus soapstone, corpus steel black Detailed information about color variants see page 88.







The pellet stoves Carus and Carus Aqua have been applied for the test for independent from ambient air operation.



Carus, steel black

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Pellet stoves Carus & Carus Aqua with boiler function

Technical features

- ✓ Extra large pellet tank
- ✔ Slide mechanism for easy refill
- ✓ Large glass door
- ✓ Retractable control panel
- ✔ Comfortable door opening function with bar handle
- ✔ Height-adjustable feet
- ✓ Automatic burner pot cleaning
- ✓ Temperature-controlled performance adjustement
- Automatic lowering of temperature at night
- ✔ Operating times are programmable
- ✓ Permanent check of the differential pressure for power variation of the exhaust gas fan (depending on the chimney draught)
- ✓ Touch-control-panel with a symbol- and dialog interface
- \checkmark No convection fan

The return flow rise is not included in the scope of delivery.

Carus Carus Aqua

Slide mechanism cover plate

SIGN

RD





INSTALLATION GUIDELINE

A pellet stove is - similar to a wood stove -primarily desiged to heat individual rooms. We recommend not to use it as the single source for heating.

Technical Data

Available designs		Order number	EAN-Code	
Carus, steel black		7960 11	4029808523531	
Carus, Soapstone, corpus steel black		7960 22	4029808523548	
Carus, Limestone cream, corpus steel black		7960 87	4029808524002	
Carus Aqua, steel black		7991 11	4029808574236	
Carus Agua, Soapstone, corpus steel black		7991 22	4029808574243	
Carus Aqua, Limestone cream, corpus steel black		7991 87	4029808574250	
Optional accessories				
Remote control Carus		9214 29	4029808525290	
GMS-module for smart phone control		9214 30	4029808525306	
AquaLoad-storage-charging-station		9206 98	4029808403437	
Adapter for external combustion air		9215 13	4029808556737	
		9215 13	4029808556737	
		9215 13 Carus	4029808556737 Carus Aqua	
Adapter for external combustion air Energy efficiency class Connection possiblility		Carus	Carus Aqua	
Adapter for external combustion air Energy efficiency class		Carus A++	Carus Aqua A++	
Adapter for external combustion air Energy efficiency class Connection possiblility	kW	Carus A++ rear	Carus Aqua A++ rear	
Adapter for external combustion air Energy efficiency class Connection possiblility Independent of ambient air operation Nominal heat output Water-side performance	kW kW	Carus A++ rear rear	Carus Aqua A++ rear rear	
Adapter for external combustion air Energy efficiency class Connection possiblility Independent of ambient air operation Nominal heat output		Carus A++ rear rear	Carus Aqua A++ rear rear 3,0-10,0	
Adapter for external combustion air Energy efficiency class Connection possibility Independent of ambient air operation Nominal heat output Water-side performance Weight (incl. packaging) steel / stone, ceramic Fuel content	kW	Carus A++ rear 2,5 - 6,0 - 158 / 197 32	Carus Aqua A++ rear 3,0-10,0 6,5 167 / 206 32	
Adapter for external combustion air Energy efficiency class Connection possibility Independent of ambient air operation Nominal heat output Water-side performance Weight (incl. packaging) steel / stone, ceramic Fuel content Combustion time max.	kW kg kg h	Carus A++ rear 2,5 - 6,0 – 158 / 197	Carus Aqua A++ rear 3,0-10,0 6,5 167 / 206	
Adapter for external combustion air Energy efficiency class Connection possiblility Independent of ambient air operation Nominal heat output Water-side performance Weight (incl. packaging) steel / stone, ceramic Fuel content Combustion time max. Room heating capacity	kW kg kg h m ³	Carus A++ rear 2,5 - 6,0 - 158 / 197 32 56 up to 210	Carus Aqua A++ rear rear 3,0-10,0 6,5 167 / 206 32 48 up to 350	
Adapter for external combustion air Energy efficiency class Connection possibility Independent of ambient air operation Nominal heat output Water-side performance Weight (incl. packaging) steel / stone, ceramic Fuel content Combustion time max.	kW kg kg h	Carus A++ rear 2,5 - 6,0 - 158 / 197 32 56	Carus Aqua A++ rear 3,0-10,0 6,5 167 / 206 32 48	

For all technical data please see page 90.



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Picture: Zephyr steel black



Pellet stoves Zephyr & Zephyr Aqua with boiler function

Standard scope of delivery

- ✓ Extra large pellet tank with slideable top cover
- Control panel with large display
- ✓ Slide mechanism for easy refill
- ✔ Height-adjustable feet
- ✓ Automatic burner pot cleaning
- ✓ Temperature-controlled performance adjustement
- ✔ Automatic lowering of temperature at night
- ✓ Hours of operation are programmable
- ✓ No convection fan

The return flow rise is not included in the scope of delivery.

Combustion chamber with burner pot

Control panel with large display

Zephyr Zephyr Aqua

Slide mechanism cover plate for extra large pellet tank

Technical Data

Available designs		Order number	EAN-Code
Zephyr steel black		7910 11	4029808523500
Zephyr Aqua steel black Optional accessories*		7970 11	4029808523562
AquaLoad-storage-charging-station		9206 98	4029808403437
		Zephyr	Zephyr Aqua
Energy efficiency class		A+	A+
Connection possiblility		rear	rear
Independent of ambient air operation		rear	rear
Nominal heat output	kW	2,5 - 6,0	2,8-9,2
Water-side performance	kW	_	7,0
Weight (incl. packaging)	kg	157	165
Fuel content	kg	35	35
Combustion time max.	ĥ	60	52
Room heating capacity	m ³	up to 210	up to 350
Power connection	V	230	230
Power comsumption	W	14-18	14-18

For all technical data please see page 90.





Wood stoves with boiler function





AquaLoad without cover

AquaLoad cover

AquaLoad-storage-charging-station

Storage-charging-station in combination with the high efficiency pump Wilo Yonos Para RS 25-6. Features: Thermo valve for return flow rise set to 55° to avoid falling below the dew point, thermometer for supply and return temperature, special insulation jackets for optimal insulation, solid wall mounting system.

AquaControl III, Device W/H/D 110 x 172 x 46 mm

AquaControl-temperaturedifference-controller III

Temperature difference controller with two rotational speed regulated relais outputs and four probe inputs – to control the pump after reaching the necessary operating temperature in the heating device and to control the 3-way-cross-valve.

Control via three buttons, LCD graphic display, four pre-programmed basic schemes, wall mounting. Including 4 sensors.





AquaCover telescopic cover





Remote temperature display

Remote temperature display

The remote temperature display measures the return flow temperature at the energy storage to prevent over-heating the buffer tank.

3-way-cross-valve

Extra heat resistant 3-way-cross-valve for connecting the wood stove with boiler function and the buffer tank into the conventional heating system.

	Order number	EAN-Code
AquaLoad-storage-charging-station	9206 98	4029808403437
AquaControl-temperature-difference-controller III	9213 22	4029808492639
Remote temperature display	9207 69	4029808437784
3-way-cross-valve, extra heat resistant	9207 70	4029808437791
Telescopic pipe cover AquaCover steel grey for Pori Aqua	9214 31	4029808525313
Telescopic pipe cover AquaCover steel black for Pori Aqua	9214 32	4029808525320
Telescopic pipe cover AquaCover steel black for Polar Aqua steal grey	9212 78	4029808461666
Telescopic pipe cover AquaCover steel black for Polar Aqua steal black	9212 80	4029808462526
Telescopic pipe cover AquaCover steel black for Arena Aqua steal black	9214 01	4029808523937

Installation example, wood usage and savings potential

Installation example



Wood usage and savings potential using fossil fuels:

Relations between daily heating time, wood usage and savings potential of fossil fuels.

Explanation:

A wood stove with boiler function with a total heat output of 9 kW and an efficiency of 80% is used for multiple hours daily. The savings potential for oil or gas is calculated on the basis of a low temperature oil/gas boiler with an efficiency of 93%.

Daily heating time with 9kW heat output	Annual wood usage (225 days)	Savings Oil	Savings Gas
[hours]	[Cubic metres of stacked beech wood]	[litres]	[m³]
1	1,2	215	208
2	2,4	429	417
3	3,6	644	625
4	4,8	859	834
5	6	1073	1042
6	7,2	1288	1251
7	8,4	1502	1459
8	9,6	1717	1667
9	10,8	1932	1876
10	12	2146	2084
11	13,2	2361	2293
12	14,4	2576	2501
13	15,6	2790	2710
14	16,8	3005	2918
15	18	3219	3127
16	19,2	3434	3335
17	20,4	3649	3543
18	21,6	3863	3752

Smoke pipe-Accessoires

Wood stoves



Smoke pipe with throttle valve



Smoke pipe steel black Smoke pipe steel grey



Double wall lining





Pipe bend 45°

Pipe bend 90°





Pipe bend 0°-90° adjustable

		Order number	EAN-Code
Smoke pipe with throttle valve, black	Length = 250 mm	9202 36	4029807771322
Smoke pipe with throttle valve, steel grey	Length = 250 mm	9202 37	4029807771339
Smoke pipe, black	Length = 150 mm	9202 72	4029807780683
Smoke pipe, steel grey	Length = 150 mm	9202 73	4029807780690
Smoke pipe, black	Length = 250 mm	9202 40	4029807771360
Smoke pipe, steel grey	Length = 250 mm	9202 41	4029807771377
Smoke pipe, black	Length = 500 mm	9202 44	4029807771407
Smoke pipe, steel grey	Length = 500 mm	9202 45	4029807771414
Smoke pipe, black	Length = 1000 mm	9202 48	4029807771445
Smoke pipe, steel grey	Length = 1000 mm	9202 49	4029807771452
Double wall lining		9202 52	4029807771483
Connecting piece for external combustion air sup	oply	9200 69	4029807779991
Rosette, black	Width = 50 mm	9202 56	4029807771520
Rosette, steel grey	Width = 50 mm	9202 57	4029807771537
Pipe bend, black	0° – 90° adjustable	9202 64	4029807771605
Pipe bend, steel grey	0° – 90° adjustable	9202 65	4029807771612
Pipe bend, black	45°	9204 93	4029808438200
Pipe bend, steel grey	45°	9204 94	4029808438217
Pipe bend, black	90°	9204 95	4029808438224
Pipe bend, steel grey	90°	9204 96	4029808403307

Double wall pipe system on request

Smoke pipe – Accessoires wood stoves



		Order number	EAN-Code
Pipe set* standard, black	150 mm	9200 92	4029807549969
Pipe set* standard, steel grey	150 mm	9200 93	4029807580078
Pipe set* pulled, black	150 mm	9200 94	4029807549952
Pipe set* pulled, steel grey	150 mm	9200 95	4029807648846
* incl. throttle valve, double wall lining and rosette	2		
Wall duct (for external combustion air connection)		9213 01	4029808478527
Duct for stove (for external combustion air connec	tion)	9213 02	4029808478534
Flexible aluminium pipe, black	60 -150 cm	9213 03	4029808478541
Flexible aluminium pipe, grey	60 -150 cm	9213 04	4029808478558
Rosette with clamps, black		9213 05	4029808478565
Rosette with clamps, grey		9213 06	4029808478572

Double wall pipe system on request



9207 86

9207 87

9207 88

Pellet pipe stove connection black enamelled

Pellet chimney connection black enamelled

Pellet T piece black enamelled

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		Order number	EAN-Code
Base plates steel	I		
Rectangle B1, Steel 2 mm, black	1000 x 1200 mm	9201 50	4029807549976
Trapeze B2, Steel 2 mm, black	1000 x 1200 mm	9201 51	4029807549990
Round arch B3, Steel 2 mm, black	1000 x 1200 mm	9201 52	4029807549587
Corner model B5, Steel 2 mm, black	1100 x 1100 mm	9201 53	4029807549600
Base plates clear glass			
Rectangle B1, Glass 6 mm	1000 x 1200 mm	9201 60	4029807549983
Trapeze B2, Glass 6 mm	1000 x 1200 mm	9201 61	4029807549570
Round arch B3, Glass 6 mm	1000 x 1200 mm	9201 62	4029807549594
Round arch B3, Glass 6 mm with hole	1000 x 1200 mm	9201 99	4029808478886
Round arch B3, Glass 6 mm for connection at the bottom	1000 x 1200 mm	9214 05	4029808524286
Corner model B5, Glass 6 mm	1100 x 1100 mm	9201 64	4029807549617
Arch B6, Glass 6 mm	1000 x 1200 mm	9201 65	4029807549624
Drop B7, Glass 6 mm	Ø 1100	9201 66	4029807549631
Square B8, Glass 6 mm	1100 x 1100 mm	9201 67	4029807551054
Sealing lip, sufficient for each glass base plate		9201 58	4029807799494

Base plates

made of glass - to put in front of the stoves



		Order number	EAN-Code
Base plates	1		1
Rectangle	1000 x 550 mm	9215 60	4029808575981
Round arch	1000 x 550 mm	9215 61	4029808575998
Base plate for Polar Neo 4	1001,4 x 500 mm	9215 62	4029808576001
Base plate for Polar Neo 6 / Bakery	1042,6 x 500 mm	9215 63	4029808576018
Base plate for Polar Neo 8 / W+ / Aqua	1052,2 x 500 mm	9215 64	4029808576025

Accessoires

Wood stoves & pellet stoves



ORANIER glove

Fire may emitt sparks. The ORANIER glove made of black suede leather with soft inside is suitable for both left and right hands. It protects your hand and lower arm when recharging your stove with wood logs.

ORANIER glove

Order number 9215 57 EAN-Code 4029808575561

Remote control for pellet stove Carus

Control the temperature and flame size of your pellet stove Carus by remote!

Remote control for pellet stove Carus

Order number 9214 29 EAN-Code 4029808525290





GMS-module for smart phone control of the pellet stove Carus

With the GMS-module you are able to control your wood stove per text message. All you need is a SIM-card from your mobile provider (not included to the scope of delivery). Use for Android operating systems.

GMS-module for pellet stove Carus

Order number 9214 30 EAN-Code 4029808525306

Rotating tray with locking mechanism

Make your stove turnable! The rotating tray fits for all round ORANIER wood stoves (Only top flue pipe connection, not for devices with external combustion air connection).

Special foot kick system with locking mechanism. Including rotating nozzle for the smoke pipe. A rotating smoke pipe-connection is included in the scope of delivery. Available in 2 sizes and colors.

	Order number	EAN-Code
Rotating tray black, ø 460 mm (Arkona Mineral plaster white, Rota Top, Rota Tre, Rota)	9214 72	4029808539426
Rotating tray steel grey, ø 460 mm (Arkona Mineral plaster white, Rota Top, Rota Tre, Rota)	9215 03	4029808545991
Rotating tray black, ø 510 mm (Arkona Soapsto- ne, Arena W+, Arena, Corso)	9214 73	4029808539433
Rotating tray steel grey, ø 510 mm (Arkona Soapstone, Arena W+, Arena, Corso)	9215 04	4029808546004



OrKa-CONTROL

OrKa-Control provides electronically controlled combustion for optimal performance and efficiency. The electrical actuator regulates the combustion air supply by the different air inlets. Depending on the combustion temperature they are either open or closed.

Your benefits:

- ✓ Very clean combustion with high efficiency
- ✓ Reduced cleaning and maintenance requirements
- $\checkmark\,$ High operating comfort
- ✓ Optimal fuel utilization
- ✓ Prevents exhaust gas return flow
- Can be easily fitted to the following ORANIER wood stoves:
- ✔ Polar Neo 4, 6 and 8
- 🖌 Polar Neo Bakery
- 🖌 Polar Neo Eck
- ✔ Polar Neo W+
- ✔ Polar Neo Aqua
- ✓ Arktis Neo 5 and 7



OrKa-CONTROL

Order number 9214 74 EAN-Code 4029808540064





Wood holder steel black

Wood holder with two inlays for individual design. H x W x D: 1700 x 600 x 350 mm

Wood holder steel black

Order number 9215 59 EAN-Code 4029808575943

Color options

Cover plates Rota 2.0/Rota Tre 2.0/Rota Top 2.0



		EANL C I
Available designs	Order number	EAN-Code
Cover plate steel black	9214 03	4029808524088
Cover plate glass	9213 93	4029808510791
Cover plate Soapstone	9213 83	4029808509870
Cover plate Sandstone	9213 84	4029808509900
Cover plate ceramic Apple	9213 77	4029808509023
Cover plate ceramic Bordeaux red	9213 78	4029808509030
Cover plate ceramic Silk white	9213 79	4029808509054
Cover plate ceramic Grappa	9213 80	4029808509061

Cover plate steel black



Cover plate glass







Cover plate ceramic Bordeaux red



Cover plate ceramic Grappa

Cover plates Corso

Cover plate ceramic Silk white

Natural stones are genuinely unique

Stone is a natural product, created millions of years ago. It is composed of several textures, hardnesses and colors. Thus, each stone pattern is unique in its form as nature itself. Color differences, cloudiness, veins and shadows are essential characteristics that make each stone set an unique piece.

With these different densities and respective hardnesses, the surface of a stone can also be treated differently. The surface of harder rock gives a shiny finish, while the finish of softer stone is duller due to fine aggregate coming loose from the surface.

Whether soapstone, limestone or sandstone, the natural stones used for cladding ORANIER stoves are cut from different stone quarries. Nature ensures that no two stones are alike, making every variation a value in itself and emphasizes the special touch of each stove.

It is for this reason that the exact color and structure of the stones mapped out and shown in the models are a subject to change.



Cover plate Limestone cream







Color variations

Natural stone



Ceramic anthracite brushed

Ceramic chalky white brushed

Wood stoves		Polar Neo W+	Polar Neo Bakery	Polar Neo 8	Polar Neo 6	Polar Neo 4
			L.			
Page		10	12	14	16	18
Energy efficiency class		A+	A+	A+	A+	A+
Tested according to DIN EN 13240		х	х	х	Х	X
DIBT-certification		_	-	Z-43.12-440	Z-43.12-440	Z-43.12-440
Suitable1 for multiple connection to chimney		х	х	_	_	_
Single connection to chimney necessary		_	_	X	Х	Х
Connection possiblility		top / rear	top / rear	top / rear	top / rear	top / rear
Independent of ambient air operation		_	_	rear / bottom	rear / bottom	rear / bottom
Operation with external air		rear / bottom	rear / bottom	-	-	-
Nominal heat output	kW	8.0	6.0	8,0	6,5	5,0
Water-side performance	kW	-	-	-	-	-
Height	mm	1323	1291	1320	¹⁾ 1191 / ²⁾ 1221	¹⁾ 1095 / ²⁾ 1125
Width	mm	595	570	600	570	520
Depth	mm	505	480	510	480	380
Side length	mm	-	-	_	_	-
Weight (incl. packaging)	kg	¹⁾ 159 / ²⁾ 254	159	¹⁾ 163 / ²⁾ 222	¹⁾ 147 / ²⁾ 196	¹⁾ 115 / ²⁾ 150
Weight heat storage stone W+	ca. kg	56	_	_	_	_
Room heating capacity	m ³	186	124	186	131	88
Efficiency	%	> 80	> 80	> 80	> 80	> 80
Length of logs	cm	35	33	34	33	25
Height up to lower edge pipe connection (rear)	mm	911	1022	1060	955	867
Height up to upper edge pipe connection (top)	mm	1315	1300	1315	1215	1120
Rear edge up to center of flue pipe (top)	mm	178	180	180	180	155
Side length to center smoke pipe (top)	mm	_	_	_	_	_
Ø Flue pipe connection / air connection	mm	150 / 100	150 / 100	150 / 100	150 / 100	150 / 100
Permissible supply temperature	°C	_	-	-	-	-
Permissible operating pressure	bar	-	-	-	-	-
Data for chimney calculation according DIN EN 133	84					
Exhaust gas mass flow	g/s	7,4	5,7	6,5	6,6	5,3
Exhaust gas temperature	°C	257	244	318	316	293
Required discharge pressure	mbar	0,12	0,12	0,12	0,12	0,12
Safety Disctances						
Lateral	mm	200	200	450	400	370
Rear	mm	200	200	200	200	250
Front	mm	800	800	1300	1250	1000
Suitable for wood / brown coal briguettes		X	X	X	X	Wood
		1) Steel 2) Stone / Ceramic		1) Steel 2) Stone / Ceramic	1) Steel 2) Stone / Ceramic	1) Steel 2) Stone / Ceramic

Wood stoves	Arkona W+	Arko	Arktis Neo 7	Arktis Neo 5	Rota Tre 2.0
				*	2
Page	30	32	34	36	38
Energy efficiency class	A	A	A+	A+	A+
Tested according to DIN EN 13240	x	х	Х	Х	х
DIBT-certification	-	-	-	-	-
Suitable1 for multiple connection to chimney	x	х	Х	Х	х
Single connection to chimney necessary	-	-	-	-	-
Connection possiblility	top / rear	top / rear	top	top	top
Independent of ambient air operation	-	_	-	-	-
Operation with external air	rear / bottom	rear / bottom	rear / bottom	rear / bottom	rear / bottom
Nominal heat output k'	N 7,0	6,0	7,0	5,0	5,0
Water-side performance k		-	-	-	-
Height m	m ¹⁾ 1583 / ²⁾⁺³⁾ 1500	1324 / 1637	1100	1010	¹⁾ 1075 / ²⁾ 1093
Width m		520	570	520	Ø 458
Depth m	m ¹⁾ Ø 515 / ²⁾⁺³⁾ Ø 505	440	480	380	Ø 458
Side length m		-	-	-	-
Weight (incl. packaging)	g ¹⁾ 240 / ²⁾ 268 / ³⁾ 345	461	¹⁾ 127 / ²⁾ 169	¹⁾ 101 / ²⁾ 131	¹⁾ 120 / ²⁾ 130
Weight heat storage stone W+ ca.	g ¹⁾ 90 / ²⁾ 45 / ³⁾ 45	-	-	-	-
	1 ³ 144	124	131	88	88
Efficiency	% > 80	> 80	> 80	> 80	> 80
Length of logs c	m 25	30	33	25	30
Height up to lower edge pipe connection (rear)	m ¹⁾ 1331 / ²⁾ 1271 / ³⁾ 1258	1032	-	_	_
Height up to upper edge pipe connection (top) m	m 1240/1256/1240	1240	1085	995	1060
Rear edge up to center of flue pipe (top) m	m ¹⁾ 258 / ²⁾ 255 / ³⁾ 252	165	180	155	229
Side length to center smoke pipe (top) m	m –	-	-	-	-
Ø Flue pipe connection / air connection m		150 / 100	150 / 100	150 / 100	150 / 100
	C –	_	-	-	-
Permissible operating pressure b	ar –	_	-	-	-
Data for chimney calculation according DIN EN 13384					
	/s 6,9	6,4	6,2	4,5	4,5
Exhaust gas temperature °	C 274	277	274	267	255
Required discharge pressure mb	ar 0,12	0,12	0,12	0,12	0,12
Safety Disctances					
Lateral m	m 200	250	200	200	800
Rear m		250	200	200	200
Front m	m 800	800	800	800	800
Suitable for wood / brown coal briquettes	X	х	Х	Х	X
	1) Steel 2) Ceramic 3) Stone		1) Steel 2) Stone	1) Steel 2) Stone	1) Glass 2) Stone / Ceramic

Wood stoves	Polar Neo Eck	Arena W+	Arena	Corso W+	Corso
	1		*		1
Page	20	22	24	26	28
Energy efficiency class	A+	A+	A+	A+	A+
Tested according to DIN EN 13240	Х	Х	Х	Х	Х
DIBT-certification	-	Z-43.12400	Z-43.12400	-	-
Suitable1 for multiple connection to chimney	Х	-	-	Х	Х
Single connection to chimney necessary	-	Х	Х	-	-
Connection possiblility	top	top / rear	top / rear	top / rear	top / rear
Independent of ambient air operation	_	rear / bottom	rear / bottom	-	_
Operation with external air	rear le+ri / bottom	-	-	rear / bottom	rear / bottom
Nominal heat output kW	6,5	7,0	7,0	7,0	6,0
Water-side performance kW	_	-	-	_	_
Height mm	1223	¹⁾ 1465 / ²⁾ 1500	¹⁾ 1227 / ²⁾ 1262	1501	¹⁾ 1214 / ²⁾ 1262
Width mm	689	Ø 520	Ø 520	Ø 520	Ø 520
Depth mm	587	Ø 520	Ø 520	Ø 520	Ø 520
Side length mm	488	-	-		_
Weight (incl. packaging) kg	¹⁾ 173 / ²⁾ 263	¹⁾ 256 / ²⁾ 286	¹⁾ 150 / ²⁾ 167	¹⁾ 256 / ²⁾ 306	¹⁾ 152 / ²⁾ 207
Weight heat storage stone W+ ca. kg	_	90	_	45	_
Room heating capacity m ³	128	144	124	144	144
Efficiency /%	> 80	> 80	> 80	> 80	> 80
Length of logs cm	30	33	33	33	33
Height up to lower edge pipe connection (rear) mm	_	1207	1012	1209	1012
Height up to upper edge pipe connection (top) mm	1203	1440	1235	1481	1245
Rear edge up to center of flue pipe (top) mm	_	260	260	260	260
Side length to center smoke pipe (top) mm	203	_	_	260	_
Ø Flue pipe connection / air connection mm	150 / 100	150 / 100	150 / 100	150 / 100	150 / 100
Permissible supply temperature °C	_	_	_	_	_
Permissible operating pressure bar	_	_	_	-	-
Data for chimney calculation according DIN EN 13384					
Exhaust gas mass flow g/s	6.3	7.9	7.9	7.2	7.4
Exhaust gas temperature ° C	261	327	327	268	301
Required discharge pressure mbar	0,12	0,12	0,12	0,12	0,12
Safety Disctances					
Lateral mm	-	400	400	200	200
Rear mm	20	200	200	200	200
Front mm	800	1100	1100	800	800
Suitable for wood / brown coal briquettes	X	X	X	Wood / BB7	X
	~	1) Steel / Glass 2) Stone	1) Steel / Glass 2) Stone	1) Steel 2) Stone	1) Steel 2) Stone

Wood stoves	Rota Top 2.0	Rota 2.0	Pori 7	Pori 5	Atrium
	*	*	M	*	
Page	40	42	44	46	48
Energy efficiency class	A+	A+	A+	A+	A+
Tested according to DIN EN 13240	Х	Х	Х	х	Х
DIBT-certification	-	-	-	-	-
Suitable1 for multiple connection to chimney	Х	Х	Х	Х	Х
Single connection to chimney necessary	-		-	-	
Connection possiblility	top	top	top / rear	top / rear	top / rear
Independent of ambient air operation	-	-	-	-	-
Operation with external air	rear / bottom	rear / bottom	bottom	bottom	bottom
	kW 5,0	5,0	6,5	5,0	5,0
	kW –	-	-	-	
	nm ¹⁾ 1055 / ²⁾ 1073	¹⁾ 1055 / ²⁾ 1073	¹⁾ 1115 / ²⁾ 1145	¹⁾ 1059 / ²⁾ 1089	1152
	nm Ø 458	Ø 458	600	523	588
	nm Ø 458	Ø 458	480	387	468
	nm –	-	-	-	_
Weight (incl. packaging)	kg 120	¹⁾ 120 / ²⁾ 130	¹⁾ 128 / ²⁾ 176	¹⁾ 102 / ²⁾ 143	141
	kg –	-	_	-	_
Room heating capacity	m ³ 88	88	131	88	88
Efficiency	% > 80	> 80	> 80	> 80	> 82
	cm 30	30	33	25	30
	nm –	-	895	840	872
	nm 1060	1060	1129	1073	1130
	nm 229	229	161	130	207
	nm –	_	-	-	-
	nm 150 / 100	150 / 100	150 / 100	150 / 100	150 / 100
Permissible supply temperature	°C –	-	-	-	-
	bar –	-	-	-	-
Data for chimney calculation according DIN EN 13384	1 10	1.0	7.0	6.5	6.0
	g/s 4,6	4,6	7,2	6,5	6,9
	° C 254	254	256	266	229
	bar 0,12	0,12	0,12	0,12	0,12
Safety Disctances	200	200	200	200	000
	nm 200	200	200	200	800
	nm 200	200	200	200	200
	nm 800	800	800	800	800
Suitable for wood / brown coal briquettes	Х	Х	х	Х	Х
	1) Glass 2) Stone / Ceramic	1) Glass 2) Stone / Ceramic	1) Steel 2) Stone / Ceramic		

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Wood stoves		Hera R	Corner		
Page		50	52		
Energy efficiency class		A+	A+		
Tested according to DIN EN 13240		х	x		
DIBT-certification		Z-43.12-324	_		
Suitable1 for multiple connection to chimney		-	Х		
Single connection to chimney necessary		X	_		
Connection possiblility		top / rear	top		
Independent of ambient air operation		bottom	_		
Operation with external air		-	bottom		
Nominal heat output	kW	6,0	7,0		
Water-side performance	kW	-	_		
Height			1125		
Width	mm	¹⁾ 500 / ²⁾ 555	685		
Depth	mm	400	685		
Side length	mm	-	485		
Weight (incl. packaging)	kg	¹⁾ 131 / ²⁾ 204	174		
Weight heat storage stone W+	ca. kg	_	_		
Room heating capacity	m ³	124	144		
Efficiency	%	> 80	> 80		
Length of logs	cm	33	33		
Height up to lower edge pipe connection (rear)	mm	865	-		
Height up to upper edge pipe connection (top)	mm	1105	1100		
Rear edge up to center of flue pipe (top)	mm	130	_		
Side length to center smoke pipe (top)	mm	-	148		
Ø Flue pipe connection / air connection	mm	150 / 100	150 / 100		
Permissible supply temperature	°C	-	_		
Permissible operating pressure	bar	-	_		
Data for chimney calculation according DIN EN 13	384				
Exhaust gas mass flow	g/s	6,0	8,5		
Exhaust gas temperature	°C	280	266		
Required discharge pressure	mbar	0,12	0,12		
Safety Disctances					
Lateral	mm	300	800		
Rear	mm	250	200		
Front	mm	1000	800		
Suitable for wood / brown coal briquettes		Х	Х		
		1) Steel			

1) Steel 2) Stone

		2) Stone / Ceramic	2) Stone	2) Stone
Suitable for wood / brown coal briquettes		x 1) Steel	1) Steel / Glass	1) Steel
Front	mm	800	800	800
Rear	mm	200	200	200
Lateral	mm	200	250	200
Safety Disctances				
Required discharge pressure	mbar	0,12	0,14	0,12
Exhaust gas temperature	°C	227	271	254
Exhaust gas mass flow	g/s	8,1	8,9	8,8
Data for chimney calculation according DIN EN 13	384			
Permissible operating pressure	bar	3	3	3
Permissible supply temperature	°C	95	95	95
Ø Flue pipe connection / air connection	mm	150 / 100	150 / 100	150 / 100
Side length to center smoke pipe (top)	mm	_	-	_
Rear edge up to center of flue pipe (top)	mm	178	255	161
Height up to upper edge pipe connection (top)	mm	1305	1490	1128
Height up to lower edge pipe connection (rear)	mm	_	-	897
Length of logs	cm	35	33	33
Efficiency	%	> 83	> 81	> 83
Room heating capacity	m ³	200	200	240
Weight heat storage stone W+	ca. kg		-	-
Weight (incl. packaging)	kq	¹⁾ 203 / ²⁾ 250	¹⁾ 197 / ²⁾ 227	¹⁾ 147 / ²⁾ 206
Side length	mm		-	-
Depth	mm	505	Ø 520	477
Width	mm	595	Ø 520	600
Height	mm	1320	¹⁾ 1465 / ²⁾ 1500	¹⁾ 1110 / ²⁾ 1146
Water-side performance	kW	6	4.2	5
Nominal heat output	kW	10.0	8.5	10.0
Operation with external air		-	-	rear / bottom
Independent of ambient air operation		rear / bottom	rear / bottom	-
Connection possibility		top	top	top / rear
Single connection to chimney necessary		×	X	
Suitable1 for multiple connection to chimney		(x)	-	X
DIBT-certification		applied for	Z 43.11-408	_
Tested according to DIN EN 13240		X	X	X
Page Energy efficiency class		66 A+	68 A+	70 A+
		*	18	
boiler function $pprox$		i i i i i i i i i i i i i i i i i i i		
Wood stoves with		\approx	\sim	\sim
$\lambda \lambda = 0$		Polar Neo Agua	Arena Aqua	Pori Aqua

Wood stove sets	Club Tre	Club (W+)	Quadrum (W+)	Lineus (W+)
	and the second se	-		
	1.9K #	12		34.5
			ALC: N	
			and the second second second	177
qe	56	58	60	62
ergy efficiency class	A+	A+	A	A
sted according to DIN EN 13240	x	x	X	X
3T-certification	_	-	-	_
itable1 for multiple connection to chimney	x	х	-	X
gle connection to chimney necessary	_	-	-	-
nnection possiblility	top / rear	top / rear	top / rear	top / rear
dependent of ambient air operation	_	-	-	-
eration with external air	rear / bottom	rear / bottom	rear / bottom	rear / bottom
minal heat output kW		7,0	7,0	7,0
ater-side performance kW			_	-
ight mr		1700	1700	1802
idth mm	n 852	761	1375	950
pth mm	n 782	782	815	675
le length mm		-	-	_
eight (incl. packaging) ko	300	277	509	511
eight heat storage stone W+ ca. kg	g —	160	160	160
om heating capacity mi		144	144	144
iciency /%	> 80	> 80	> 80	> 82
ngth of logs cm		33	40	33
ight up to lower edge pipe connection (rear) mm		1418	1277	1357
ight up to upper edge pipe connection (top) mm		1113	1088	1285
ar edge up to center of flue pipe (top) mm		334/310	326	261
le length to center smoke pipe (top) mm				
Flue pipe connection / air connection mm		150 / 100	150 / 100	150 / 100
rmissible supply temperature °C	•			
rmissible operating pressure ba	r –	-	-	-
ta for chimney calculation according DIN EN 13384				
haust gas mass flow g/s		8,5	9,2	7,0
haust gas temperature ° C		241	208	268
quired discharge pressure mba	r 0,12	0,12	0,12	0,12
fety Disctances	000	222	000	200
teral mm		800	800	200
ar mm		-	5	10
ont mm		800	800	800
itable for wood / brown coal briquettes	Wood	Х	Wood	Х
		Heat storage stone W+ (optional)	Heat storage stone W+ (optional)	Heat storage stone W+ (optional)

Pellet stoves &	Carus Aqua 🕿	Carus	Zephyr Aqua	Zephyr
Pellet stove with	10			
boiler function ≈		1	- W	
Page	74	74	76	76
Energy efficiency class	A++	A++	A+	A+
Tested according to DIN 18894, EN 14785 and § 15a	x	x	x	x
Connection possiblility	bottom	bottom	bottom	bottom
DIBT-certification	applied for	applied for	applied for	applied for
Operation with external air	_	-	bottom	bottom
Independent of ambient air operation	bottom	bottom	-	_
Nominal heat output kW	3,0-10,0	2,5 - 6,0	2,5 - 6,0	2,5-6,0
Water-side performance kW	6,5		-	7,0
Height mm	1185	1185	1026	1026
Width mm	Ø 510	Ø 510	510	510
Depth mm	Ø 510	Ø 510	526	526
Weight (incl. packaging) kg	1) 167 / 2) 206	1) 158 / 2) 197	157	165
Room heating capacity m ³	up to 350	up to 210	up to 210	up to 350
Ø Smoke pipe connection mm	100	100	100	100
Fuel content kg	32	32	35	35
Combustion time max. h	48	55	60	52
Efficiency acc. to certificate of inspection %	> 91	> 91	> 88	> 90
Power connection V	230	230	230	230
Power comsumption W	14-18	14-18	14-18	14-18
Electric ignition	х	X	Х	х
Boiler thermostat	х	-	_	х
Time switch function with external release	х	х	x	х
Remote control	optional	optional	-	-
Smartphone control via GSM-module	optional	optional	_	_
Connection for inlet / outlet "AG	3/4	-	-	3/4
STB	built-in	built-in	built-in	built-in
Safety Disctances				
Lateral mm	150	150	150	150
Rear mm	100	100	100	100
Front mm	800	800	800	800
	1) Steel 2) Stone	1) Steel 2) Stone		



Customer service request

ORANIER Heiztechnik GmbH Oranier Str. 1 D-35708 Haiger Telefon +49 (0) 2771 2630 - 160 Telefax +49 (0) 2771 2630 - 349 E-Mail customerservice@oranier.com www.oranier-stoves.com

Please fill in the following blanks for quick and easy processing

Client / Mrs / Mr / Company*		
		Date
Street		Cust.no
Zip code / city		Reachable by phone*
		Private
Distributor / company*		Business
Contact partner		Mobile
Installer		E-Mail
Invoice - / order number of device*		
Device type		Article / device no.*
Fabrication no		
Series no		
Design and color		
Purchase date*		
Short explanation of the problem*		
Completion note to distributor	□ yes	🗅 no

Processing note ORANIER:

*Clear information is ssential for processing of customer service request. Fotos may be required to process your request.

General Terms and Conditions of ORANIER Heiztechnik GmbH and of ORANIER Küchentechnik GmbH

1. General

To the extent that no other written agreement is made, sale, delivery To the extent that no other written agreement is made, sale, delivery, and payment shall be governed exclusively by these General Terms and Conditions. These General Terms and Conditions shall govern the enti-re business relationship entered into with Buyer, even if no specific reference is made to these Terms and Conditions in subsequent busi-ness dealings. They shall apply even if Buyer in its order or in a letter of confirmation makes reference to other terms and conditions, unless we have expressly agreed to such terms and conditions in writing. Deviating terms and conditions of purchase of Buyer are hereby expressly rejected. Conflicting terms and conditions of purchase of Buyer shall use the binding unor use aware fit and on expresent resider. expressly rejected. Conflicting terms and condutions of purchase of Buyer shall not be binding upon us even if we do not expressly reject them once more upon signing the contract. Our General Terms and Conditions are deemed accepted upon acceptance of our goods at the latest. Goods purchased for use within the domestic market (domestic customs territory) may not be exported, and goods purchased for the foreign market may not be used in the domestic market.

2. Offer and order

- Offer and order
 a) Any weights and dimensions given in offers, sample books, or in other printed matter shall be non-binding. Any offers shall always be subject to change without notice. Any orders will only be deemed accepted after they have been confirmed by us, irrespective of whether they have been placed with us directly by Buyer or by a representative. Order confirmations shall be binding even if submitted unsigned.
 b) Calculations shall always be on the basis of our prices, discounts, and conditions as applicable on the date of delivery.
 c) We reserve ownership of as well as intellectual property rights in any cost estimates metains.
- any cost estimates, preliminary designs, drawings, and the like. Such documents may not be made accessible to third parties without our written permission.

- 3. Obligation to deliver and obligation to accept delivery a) Delivery times agreed shall always be conditional on the correct and timely availability of supplies and raw materials. Our delivery times are approximate and non-binding. Delivery periods shall commence once all details regarding execution have been clarified. The delivery date shall be the shipment date. If shipment is delayed through no fault of our own, then the date of notification that the goods are ready for shipment is deemed the delivery date. Even if a fixed delivery date has been agreed, we shall only be in default if a written reminder is submitted to us. Partial deliveries shall be permissible. If the delivery time is exceeded, Buyer shall be entitled to claim damages only after a reasonable grace period granted to us has expired without success. Such claims for damages shall be
 - to us has expired without success. Such claims for damages shall be limited to 0.5 per cent for each full week of the delay, in total, however, to no more than 5 per cent of the value of that part of the overall delivery which cannot be used in a timely manner or in accordance with the contract on account of the delay. Unlimited damages may only be claimed in case of wilful misconduct or gross negligence on
- with the contract on account of the delay. Unlimited damages may only be claimed in case of wilful misconduct or gross negligence on our part.
 b) If disruptions in operations at our or our sub-suppliers' premises, or events of force majeure, strikes, or other circumstances for which we are not responsible prevent a timely delivery, the delivery period shall be reasonably extended. If on account of such events or circumstances delivery becomes impossible, our obligation to deliver shall no longer apply, and claims for damages shall be excluded. If Buyer proves that due to the delay a subsequent performance is of no interest to it, Buyer may rescind the contract to the exclusion of further claims. If we are in default of delivery, Buyer may grant a reasonable grace period and rescind the contract once such grace period has expired without success.
 For call orders with no specific delivery date we may demand a binding delivery date at the latest within 3 months of receipt of the order confirmation. If Buyer fails to comply with such deman within 3 weeks, we shall have the right to grant a grace period and the contract or deny delivery and claim damages upon expiry of such grace period.
 c) If technical acceptance testing under special conditions has been agreed upon, Buyer shall, upon receipt of our notification that the goods are ready for acceptance testing is not performed despite a reasonable grace period having been granted we shall bave the right to spin the evoltation having the sub deta due to the have the right to spin the sub deta due to the delay and shall be avent with a sub charge been granted we shall bave the right to spin the spin the goods are ready for acceptance testing to some spins. If acceptance testing been granted we shall bave the right to spin the evolta bayed be avended to shall be evoltaded bave the right to shin the evoltade bave the right to shin the spin the sub to store be averted we shall bave the right to shin the spin the soft avended besoft to
- testing is not performed despite a reasonable grace period having been granted, we shall have the right to ship the goods or to store them at Buyer's cost and risk. The goods will then be deemed accepted.

Shipment and passing of risk In the absence of instructions to the contrary, we shall name the forwarding agent or the carrier. Shipping costs shall be borne by forwarding agent or the carrier. Shipping costs shall be borne by Buyer. Risk, including risk of attachment, passes to Buyer at the time the goods are handed over to the forwarding agent or the carrier, or, at the latest, when the goods leave our premises, even if free delivery has been agreed. If shipment is delayed for reasons for which Buyer is responsible, costs arising from the storage of the goods, at least, however, 0.7 per cent of the invoice amount per month shall be charged, beginning one month from the date of our notification that the goods are ready for shipment. This shall not affect the right to assert further claims arising from delayed acceptance. If for reasons for which Buyer is responsible shipment is delayed, risk shall pass to Buyer on the date on which the goods are placed at the disposal of Buyer. If for reasons for which we are not responsible shipment by the designated route/the designated means or to the designated place within the designated time period is not possible, we shall be entitled to make shipment by a different route/different means or to a different place; any additional costs resulting therefrom shall be borne by Buyer, who will be given the opportunity to comment beforehand. Minimum order value for free delivery: EUR 100.00 net. Transport insurance in the amount of EUR 5.00 per equipment delivery/per delivered item shall be charged. Buyer. Risk, including risk of attachment, passes to Buyer at the time

5. Material defects

- Material defects
 With regard to material defects, we shall be liable as follows:
 a) All components or services where a material defect becomes apparent within the statutory period of limitation shall be repaired, replaced, or provided again free of charge, as we see fit, irrespective of the duration of operation, provided that the reason for the defect was already present at the time of the passing of risk.
 b) Claims for material defects shall become time-barred after a period of two years. This provision shall not apply to the extent that the law pursuant to Section 438 para. 1 No. 2 ("Bauwerke" (Buildings And Items For Buildings)), 479 para 1 ("Rückgriffsanspruch" (Right to Recourse)) and 634 para. 1 No. 2 ("Bauwafised Senger time periods, as well as in cases of death, injury to body or health, or in case of intentional or grossly negligent breach of duty, and whenever a defect is fraudulently concrealed. The statutory provisions governing the suspension of the
- negligent breach of duty, and whenever a defect is fraudulently con-cealed. The statutory provisions governing the suspension of the expiration, tolling, and recommencement of the statute of limitati-ons shall remain unaffected. c) Buyer shall notify us of any defects in writing without delay. d) If a notification of defect is submitted, payments may be withheld in an amount reasonably proportionate to the material defect found. Buyer may only withhold payments if the notification of defect is submitted to us in writing in good time and is justified beyond doubt. In the event of an unjustified notification of defect, we shall

be entitled to demand reimbursement from Buyer of any expenses incurred by us. e) We shall first be granted the opportunity of subsequent performance

- e) We shall first be granted the opportunity of subsequent performance within an adequate period of time with staff from our own customer service organisation.
 f) If subsequent performance fails, Buyer may, without prejudice to any claims for damages as stipulated under Item 7, rescind the contract or reduce the consideration.
 g) No defect claims shall exist where only an immaterial deviation from the agreed quality is present, where the impairment of use is immaterial, where there is normal wear and tear, or for defects which have occurred offer the nexima of first or a consequence of immaterial, where there is normal wear and tear, or for defects which have occurred after the passing of risk as a consequence of faulty or negligent handling, excessive use, unsuitable operating materials, or defective construction work, or for defects which are the result of special external factors not accounted for in the contract, as well as in the event of non-reproducible software faults. If Buyer or a third party makes inexpert changes or repairs, no defect claims shall exist for such changes or repairs of for the consequences thereof.
 h) Claims for compensation on the part of Buyer for expenses incurred for the purpose of subsequent performance, including without limitation costs for transportation, travel, work, or materials, shall be excluded to the extent that such expenses increase because the delivered equipment has subsequently been moved to a place other than Buyer's premises, unless moving the equipment was in keeping with its intended use.
 i) Buyer's right of recourse against us pursuant to Sec. 478 of the (German) Civil Code (Recourse of the Company) shall only exist to the extent that Buyer of the Company) shall only exist.
- to the extent that Buyer has not entered into an agreement with its
- to the extent that Buyer has not entered into an agreement with its customer which goes beyond the statutory defect claims. With regard to the scope of Buyer's right to recourse against us under Sec. 478 para. 2 of the (German) Civil Code, Item 7 hereinbelow shall also apply accordingly. In other respects, Item 7 (Other claims for damages) shall apply to claims for compensation. Further claims or claims other than those dealt with in this Item, made against us or our "Erfüllungsgehilfen" (i.e., persons employed by us to perform our obligations) by Buyer on the basis of a material defect, shall be excluded.

- 6. Industrial property rights, copyrights: Defects in title a) Unless agreed otherwise, our obligation to effect delivery free from third-party industrial property rights and copyrights (hereinafter Intellectual Property Rights, IPRs) shall be limited to the country of the designated place of delivery. Should a third party raise justified claims against Buyer for infringement of IPRs through deliveries mode here and used in accordence with the operatory or shell be.
 - claims against Buyer for infringement of IPRs through deliveries made by us and used in accordance with the contract, we shall be liable vis-à-vis Buyer within the period defined in Item 5 as follows: aa) We shall, at our option and at our cost, either obtain a right of use for the deliveries in question, amend such deliveries so as not to infringe the IPR, or replace them. Where this is not reasonably possible, Buyer may avail itself of its statutory right to rescind the contract or reduce the consideration. ab) Our obligation to pay damages shall be governed by the provisions of Item 7.
 - of Item 7. ac) Our aforementioned obligations apply subject to Buyer informing
- b) HeIH 7.
 ac) Our aforementioned obligations apply subject to Buyer informing us of any claims raised by third parties in writing without delay; an act of infringement shall not have been conceded, and any measures of defence and settlement negotiations shall be left to us. If Buyer ceases to use our delivery for reasons of mitigation of damages or for other important reasons, Buyer shall be obligated to point out to the third party that this does not constitute a concess-ion of an IPR infringement.
 b) Claims on the part of Buyer shall be excluded to the extent that the IPR infringement is caused by Buyer's own specific requirements, or by a use not forseceable to us, or by Buyer making changes to the delivery or using it in combination with products not supplied by us.
 d) In other respects, Buyer's claims provided for in Sub-item aa) shall be governed accordingly by the provisions of Item 5 in the event of an IPR infringement.
 e) Where other defects in title are present, the provisions of Item 5

- shall apply accordingly.
 Further claims or claims other than those dealt with in this Item, made against us or our "Erfüllungsgehilfen" by Buyer on the basis of a defect in title, shall be excluded.

- 7. Impossibility and other claims for damages
 a) To the extent that delivery is impossible, Buyer shall be entitled to claim damages, except where we are not responsible for the impossibility. However, damages shall be limited to 10 per cent of the value of that part of the delivery which cannot be put to its intended use on account of the impossibility. Such limitation of liability shall not apply where it is prohibited by law in cases of wilful intent or gross negligence or in cases of death or injury to body or health; this shall not entail a change in the burden of proof to the deriment of Buyer. Buyer's right to rescind the contract remains unaffected.
 b) Damage claims and claims for compensation of expenses (hereinafter Claims for Compensation) on the part of Buyer, including but not limited to claims on account of breach of obligations under the contract or tort, shall be excluded, regardless of the legal basis on which they are raised.
 c) This childred the state statutery liability applies and a statutery liability applies and a statutery liability and the statutery liability applies and when a statutery liability applies and when a statutery liability applies and status and they are raised.
- tract of torf, shall be excluded, regardless of the regardless on which they are raised.
 c) This shall not apply where a statutory liability exists, e.g., under product liability law, in cases of wilful intent or gross negligence or in cases of death, injury to body or health, or in cases of breach of material obligations under the contract. Claims for Compensation for breach of material obligations under the contract shall, however, be limited to foreseenable damage truncal of the type of contract. for breach of material obligations under the contract shall, however, be limited to foresseeable damage typical of the type of contract, except in cases of wilful intent or gross negligence, or in cases of death or injury to body or health, where a limitation of liability is prohibited by law. The above provisions shall not entail a change in the burden of proof to the detriment of Buyer. d) Any Claims for Compensation Buyer may have under this provision shall become time-barred upon expiry of the period of limitation applicable to claims for material defects as per Item 5. With regard to Claims for Compensation muder product liability law, the statutory neriods of limitation shall anply.
- periods of limitation shall apply.

- 8. Terms of payment
 a) Our invoices shall be payable in cash, without any deductions, within 30 days of the date on which they were issued.
 b) The discount rate for early payment in cash can be seen from the other data for the data of the data.
- offer and/or from the invoice. c) The acceptance of accepted bills of exchange (drafts) shall be subject c) The acceptance of accepted bills of exchange (drafts) shall be subject to our specific agreement. If payment is made by means of drafts, or if partial payments have been agreed, no discount will be granted. Bills of exchange, cheques, and agreements for partial payment will be accepted, but Buyer's debt will not be cleared until actual receipt of the funds. Drafts must be domiciled at a Landeszentralbank. In all of the above cases, discount charges, bill charges, and costs shall be borne by Buyer.
 d) If Buyer is in default of payment, we shall charge default interest in an amount of 8 per cent above the base rate of the European Central Bank. We reserve the right to assert further claims for damages.

- e) If we receive information to the effect that Buyer's financial situation is unsatisfactory, or if Buyer is in default of payment, we shall have the right to amend our conditions of payment for orders yet to be executed, or to rescind the purchase contract.
 f) The contractor reserves the right to send invoices by mail or electro-nically the amend.
- nically by e-mail.

9. Retention of title

- The supplied goods shall remain our property until payment is received in full
- The supplied goods shall remain our property (Goods Subject to Retention of Title) until all claims have been satisfied, including without limitation any balance claims when been satisfied, including without limitation any balance claims we may still have under the business relationship. This applies also to claims which may arise in the future as well as to conditional claims, e.g., under accepted bills of exchange, and also when payment is made for specifically designated claims.
 b) Our claims shall be incorporated into current accounts. Payments will always be offset against the oldest liabilities, even the debtor issues instructions to the contrary.
 c) Goods Subject to Retention of Title may not be pledged or assigned by way of security. Buyer shall inform us without delay if the goods supplied by us become the subject of a compulsory enforcement procedure.
- . redura
- supplied by us become the subject of a compulsory enforcement procedure.
 (d) Buyer shall, at its own cost, obtain sufficient insurance cover for the supplied goods, in our favour, and in a way that will entitle us to collect the amount owed directly from the insurance carrier any time, or Buyer shall, at our request, assign the insurance claim to us.
 (e) Any treatment and processing of the Goods Subject to Retention of Title is deemed made for us as the manufacturer within the meaning of Sec. 950 of the (German) Civil Code and shall not entail liability on our part. The goods thus treated and processed are deemed Goods Subject to Retention of Title within the meaning of Item 10 a). Where Goods Subject to Retention of Title are processed or connected to or merged with other goods by Buyer, we shall obtain co-ownership in the new item proportionately to the invoice value of the Goods Subject to Retention of Title being connected or merged. Buyer therewith assigns to us, with immediate effect, its ownership rights in the new product or item in an amount equivalent to the invoice value of the Goods Subject to Retention of Title and agrees to hold them for us free of charge. Our co-ownership rights are deemed Goods Subject to Retention of Title within the meaning of Item 10 h. Buyer shall have the right to re-sell the goods supplied within the scope of its normal business dealings; however, where a credit has been granted. Buyer than the fuel to the owner when cay action the other goods for use the order for an denter for us free of harge. its normal business dealings; however, where a credit has been gran-ted, Buyer shall retain title to the goods for our benefit and enter
- its obtain to have been assigned as the end of the source of the end of the source of the end of
- effect, any claims under such contract in a scope equal to the scope
- entect, any claims under such contract in a scope equal to the scope of the claims arising from a re-sale.
 h) IF Buyer is in default of payment, we shall have the right to recover the goods. This shall not affect the right to claim performance of the purchase contract.
 i) If the value of the collateral provided to us exceeds the value of the claims to be secured by more than 10 per cent, we shall be obligated to release the aforementioned collateral to that extent upon Buyer's request as we see fit. request, as we see fit

Moulds and tools

10.

- Moulds and tools a) To the extent that Buyer provides such items, they shall be submitted free of charge. They are deemed stored at Buyer's risk, and we are under no obligation to obtain insurance cover for them. We are entitled to adapt moulds and tools which have been submitted to us to the extent that this seems necessary for technical reasons or in order to minimize risks, without prejudice to Buyer's liability to submit only tools which are properly designed and manufactured for their intended use. Buyer shall bear any costs for maintenance, amendments, and realgements We shall have
- hability to submit only tools which are properly designed and manufactured for their intended use. Buyer shall bear any costs for maintenance, amendments, and replacements. We shall have the right to return to Buyer any time any moulds and tools which are not required. If we are unable to return such items and if Buyer fails to comply with our request to collect them, or if more than 3 years have elapsed since such items were last used, we shall have the right to destroy such moulds and tools. Any and all costs arising in connection with such items shall be borne by Buyer. b) Moulds and tools made or acquired by us for the purpose of executing Buyer's orders shall remain our property even if proportionate costs are charged to Buyer. Buyer may assert its copyright claims or industrial property right in such items vis-à-vis us only to the extent that it has pointed out to us that such claims exist and insofar as such rights have been expressly reserved. To the extent that Buyer provides drawings or other information for the moulds and tools to be manufactured or acquired by us, it shall be responsible for providing only documentation which is adequate for its intended use.

Severability 11.

Severability If any provision of these Terms and Conditions is found invalid or unenforceable this will not affect the validity of these Terms and Conditions as a whole. In that event, the parties hereto undertake to make every effort to replace the invalid provision by a valid, enforceable provision that will accomplish the purpose for which the parties intended it.

12.

Place of performance, place of jurisdiction The place of performance for deliveries shall be our factory, the place of performance for payments shall be Haiger. Any and all legal relations between ourselves and Buyer shall be governed by German law along with the United Nations Consention on Contracts for the International Sale of Goods (CISG) to the extent that it applies to our business relationship with Buyer. Any and all disputes, including but not limited to summary proceedings on bills of exchange or cheques, shall be settled by the competent court in Haiger having subject-matter jurisdiction, provided that Buyer is a "Vollkaufman", i.e. a merchant subject to registration as defined in the German Commercial Code, a legal entity under public law, or a public special funds entity, We shall, however, also have the right to bring legal action at the competent court at Buyer's principal place of business.





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